BACKGROUND AND ALTERNATIVES DEVELOPMENT AND SCREENING

PURPOSE OF THE CHAPTER
Information in the chapter is presented to provide the reader an understanding of steps taken to identify those alternatives ultimately studied in detail in the Draft Environmental Impact Statement (DEIS). Table 3-1 provides a summary of topics, content, and intended benefits to the reader.

CONTEXT OF ALTERNATIVES IN THE EIS PROCESS
After a purpose and need has been established for the proposed action (see Chapter 1, Purpose and Need), a key step in the environmental impact statement (EIS) process is to identify a range of reasonable alternatives to be studied in detail in the DEIS (see sidebar on this page, regarding the definition of a range of reasonable alternatives). This step is commonly referred to as an alternatives development and screening process. Its purpose is to identify reasonable alternatives to the proposed action to allow for meaningful subsequent comparison of how these alternatives may affect the human and natural environment (described in Chapter 4, Affected Environment, Environmental Consequences, and Mitigation).

ALTERNATIVES DEVELOPMENT AND SCREENING
Alternatives for a major transportation facility in the Study Area have been proposed and studied since the mid-1980s. Those proposals were not discarded, but rather were incorporated into the consideration, development, and study of alternatives for the EIS process, which began in 2002 following the clear determination of a purpose and need for the proposed action. Figure 3-1 illustrates the relationship of the Study Area for the proposed action to other transportation facilities and some of the communities in the region it would serve. Beginning with the initial agency and public scoping efforts, numerous alternatives were considered to determine the most appropriate transportation investment strategy. Alternatives considered included past freeway proposals as well as transportation system management (TSM)/transportation demand management (TDM), transit (e.g., commuter rail, light rail, expanded bus services), arterial street network improvements, land use controls, new freeways, and a No-Action Alternative.

Alternatives Development and Screening Process
The following text describes the process used to identify, develop, and screen action alternatives, concluding with identification of the action alternatives to be studied in detail in the DEIS. The screening process is summarized to facilitate readers’ understanding of the process and of the logic for actions taken by the project team (see sidebar on this page for a description of project team). More detail can be found in the Alternatives Screening Report (2003) (see sidebar on page 3-2).

Reconfirm the Purpose and Need for the Proposed Action
The first step in the alternatives development and screening process was to reconfirm the purpose and need for the proposed action, as presented in Chapter 1. The analysis described in Chapter 1, Purpose and Need, concluded a major transportation facility is needed in the Study Area to address increases in population, housing, and employment projected in the Maricopa Association of Governments (MAG) region over the next 25 years. These socioeconomic factors are expected to almost double between 2005 and 2035, and VMT are expected to grow from 101 million to 185 million over the same period. Much of this growth will occur in areas that would be served by a major transportation facility in the Study Area. A major transportation facility is also needed to address projected increases in regional transportation demand and deficiencies in transportation system capacity. Although capacity deficiencies exist today, they are expected to worsen and cause even greater increases in travel times (delays) by 2035. The purpose of the proposed action—a major transportation facility—is to address the transportation needs described above. Constructing and operating such a facility may serve other purposes as well, including:

- providing regional transportation system linkage as planned in the Regional Transportation Plan (RTP)
- serving regional mobility needs (moving trips from lower-capacity to higher-capacity facilities)

What is meant by a range of reasonable alternatives?

In 1983, the Council on Environmental Quality (CEQ) issued guidance stating “reasonable alternatives include those that are practical or feasible from a technical and economic standpoint” and “use[e] common sense.” When a large number of alternatives may exist, “only a reasonable number . . . covering the full spectrum of alternatives, must be analyzed and compared in the EIS” (Federal Register 46:18026 [1981]).

Who is the project team?
The project team is a group of individuals who represent a comprehensive set of diverse viewpoints and have expertise relevant to environmental concerns, design requirements, traffic optimization goals, project costs, and concerns of local importance. The team includes local jurisdictions and federal, State, and regional agencies. (See Chapter 6, Comments and Coordination, for a list of project team members.)
Review of technical reports, predecisional reports, and memorandums

Technical reports, predecisional reports, and memorandums can be made available for review by appointment—with the exception of the cultural resources technical reports (because of the sensitive information they contain)—at Arizona Department of Transportation (ADOT) Environmental Planning Group, 1611 W. Jackson St., Phoenix, AZ 85007 ((602) 712-7767). Special requests for portions of the cultural resources reports will be considered by ADOT on a case-by-case basis. These reports examine existing conditions and assess potential impacts on existing conditions.

### Table 3-1 Alternatives Content Summary, Chapter 3

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*environmental impact statement * Draft Environmental Impact Statement * Gila River Indian Community
approach outlined in the memorandum, specifically:

These additional purposes of the proposed action are discussed in this chapter and in the Land Use section of Chapter 4, beginning on page 4-3.

Alternatives Development and Screening Process Described

A process was undertaken to develop a range of alternatives, screen those alternatives using a multidisciplinary set of criteria (see sidebar on page 3-4), and identify the alternatives to be studied in detail in the DEIS. Figure 3-2 schematically illustrates the process undertaken.

To define the process, a memorandum (Alternatives Development and Screening Process Memorandum [2002]) was first created. The project team concurred with the approach outlined in the memorandum, specifically:

➤ The approach outlined would satisfy National Environmental Policy Act (NEPA) intent, Federal Highway Administration (FHWA) guidelines that implement NEPA, ADOT environmental policy, and related environmental policies and regulations.

➤ The criteria and related performance measurements were appropriate for the screening process and represented an objective multidisciplinary set of criteria.

The memorandum presented step-by-step guidance for development of alternatives and their subsequent screening. Steps were necessarily added or modified throughout the screening process at the request of the project team as new information became available, as additional investigation warranted, and/or as new discoveries about alignment or modal alternatives were made. The following summarizes the steps taken to identify action alternatives to be studied in detail in the DEIS.

Confirmation of Screening Criteria and Performance Measures

The multidisciplinary approach presented in the 2002 memorandum was reviewed by the project team. Team members conducting the review represented expertise associated with environmental, engineering, land acquisition, construction, and government standards and processes. Using a diverse group ensured screening would be consistent with NEPA intent to use a systematic, interdisciplinary approach when decisions may have an effect on the human and natural environment. The following general categories reflect the criteria established for the screening process (Alternatives Screening Report [2003]):

➤ ability to satisfy purpose and need

➤ ability to minimize impacts on the human and natural environments

➤ ability to improve operational characteristics of the region’s transportation system

➤ degree of public and political acceptability

➤ consideration of overall conceptual cost estimates

Modal Screening

Modal screening is performed to analyze the potential of various transportation modes (either individually or in combination) to meet the purpose and need of a proposed action. To minimize environmental impacts, the modal screening strategy involves looking first at those modes that would create the least impact while meeting purpose and need criteria. If these criteria cannot be satisfied with the low-impact modes, others with greater impact but more capability of meeting the proposed action’s purpose and need are examined. The process continues in this way until only those modes able to meet purpose and need criteria remain (or do so in concert with earlier-considered modes), thus satisfying these criteria while reducing impacts.

The project team considered a wide range of modal alternatives to improve transportation conditions in the Study Area (see also Table 3-2):

➤ TSM – maximizing the efficiency of existing transportation facilities

➤ TDM – reducing demand on existing transportation facilities

➤ Transit – increasing capacity of the existing transit network

➤ Arterial street expansion – increasing capacity of the existing arterial street network

➤ Existing freeway expansion – increasing capacity of the existing freeway network

➤ Land use – reducing demand from existing and planned land uses

➤ New freeway – provide new freeway segments

The Study Area for the proposed action is in the southwestern portion of Maricopa County and is strategically positioned where a gap exists in the regional transportation system’s loop freeway network. The study of viable alternatives was limited by the topographical constraints of the South Mountains and by the inability to study alternatives in detail on Gila River Indian Community land.
What is a multidisciplinary process?

When passing NEPA, Congress wanted agencies to use a process that integrated a multitude of factors when making decisions about public programs and projects. Specifically, all federal agencies should apply "a systematic, interdisciplinary approach which will insure the integrated use of the natural and social sciences and the environmental design arts in planning and decision making which may have an impact on man’s environment." (42 United States Code (U.S.C.) § 4332 Sec. 102(A)). The "multidisciplinary" process as applied in the analysis of the proposed action and presented in this chapter is a reflection of this Congressional intent.

Modal Screening Results

Freeway and nonfreeway alternatives were evaluated both as individual alternatives and in combination. Nonfreeway alternatives would provide transportation system improvements in the Study Area in lieu of a new freeway facility. Nonfreeway alternatives were ultimately eliminated from further study because they did not meet the purpose and need criteria for the project; chiefly, they did not support criteria related to transportation demand and capacity deficiencies. If better-than-planned scenarios for such modal alternatives as nonfreeway planned improvements (e.g., increases in funding, increases in the number of express bus routes, increases in ridership for transit modes) were to occur, 13 percentage points of the 24 percent capacity deficiency would be accommodated (Figure 3-3); the network would still maintain an 11 percent capacity deficiency.

A brief description of these alternatives and reasons for eliminating each from detailed study are provided in Table 3-2. Notable observations include:

- Funding for TSM/TDM strategies is included in the RTP and these strategies will continue to be implemented throughout Maricopa County. Examples of how elements of the TSM/TDM Alternative would be implemented include the use of ramp metering; overhead, automated, advanced warning signs; freeway cameras for monitoring traffic flow; and other intelligent transportation system technology to enhance operational characteristics; ride share programs; Maricopa County Trip Reduction Program; and van pool programs. Alone, this alternative was eliminated from further study because:
  - Even better-than-planned performance of TSM/TDM would not be sufficient to adequately address the projected 2035 capacity deficiency.
  - TSM/TDM strategies would have limited effectiveness in reducing congestion along freeways and arterial streets in the Study Area.
  - Funding for the expansion of transit modes in the MAG region is included in the RTP. Modes being considered in the Study Area include light rail, commuter rail, bus routes, and van pools. By themselves, these modes were eliminated from further study because:
    - Even better-than-planned performance of transit would not be sufficient to adequately address the projected 2035 capacity deficiency.
  - Two high-capacity transit corridors are being considered near the western and eastern extents of the Study Area: 1) Interstate 10 (I-10, Papago Freeway) extension from downtown Phoenix west to 79th Avenue and potentially north to the

![Figure 3-2 Alternatives Development and Screening Process](image)
Table 3-2 Nonfreeway Alternatives Considered and Reasons for Their Elimination from Further Study

<table>
<thead>
<tr>
<th>Alternative</th>
<th>Element</th>
<th>Description</th>
<th>Reason for Elimination</th>
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<tbody>
<tr>
<td>TSM/TDM&lt;sup&gt;1&lt;/sup&gt;</td>
<td>TSM</td>
<td>TSM attempts to maximize the safety and efficiency of the existing transportation network using auxiliary lanes, turning lanes, and Freeway Management System elements (electronic message signs, signals to meter traffic flow at on-ramps, closed-circuit television cameras, and vehicle detectors).</td>
<td>These alternatives alone would have limited effectiveness in reducing overall traffic congestion in the Study Area and, therefore, would not meet the purpose and need criteria; specifically, they would not adequately address projected capacity and mobility needs of the MAG region (see Table 1-2, Regional Transportation Plan Highlights, on page 1-10, and Figure 3-3, which describe the contributions of these improvements to meeting regional transportation needs). Elimination does not preclude the use of these elements in combination with the freeway mode, nor does it preclude them from being implemented in the future.</td>
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<td>TDM</td>
<td>TDM encourages reductions in travel demand in the existing transportation network by promoting alternative modes of travel, including riding a bus, carpooling, van pooling, walking, bicycling, using alternative work schedules and compressed work schedules to reduce trips, and telecommuting.</td>
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<td>Light rail</td>
<td>Light rail</td>
<td>The first segment of the Central Phoenix/East Valley Light Rail Transit project has been completed through central Phoenix, northern Tempe, and northwestern Mesa. While expansion routes are being studied, none would link the western and eastern termini of the Study Area.</td>
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<td>Commuter rail</td>
<td>Commuter rail</td>
<td>Commuter rail is designed primarily to meet the needs of regional commuters with service between suburbs and urban centers for the purpose of reaching activity centers, such as employment, special events, and intermodal connections. Commuter rail service would be provided only during peak times and in the peak direction. The MAG region is not currently served by commuter rail. All active heavy rail tracks in the region are used for freight.</td>
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<tr>
<td>Bus routes/Van pools</td>
<td>Bus routes/Van pools</td>
<td>Express bus routes generally provide service to and from “hubs” (e.g., park-and-ride lots, downtown city centers, major employment centers). Travel could be by freeway or arterial street. Park-and-ride lots permit commuters to park vehicles to take express buses. Van pools allow groups of commuters to use community vans to commute to and from work; these function similarly to express bus routes, but with fewer individuals participating.</td>
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<td>Arterial Street Network Expansion</td>
<td>Add more lanes to existing arterial streets</td>
<td>Improvements to the arterial street network beyond those improvements as planned in the RTP&lt;sup&gt;2&lt;/sup&gt; and municipal general plans would occur under this alternative.</td>
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<td>Improve intersections</td>
<td>The alternative proposes to alter planned land uses to reduce the region’s dependence on the use of single-occupancy vehicles and to reduce demand on and increase efficiency of the MAG region’s transportation network. In support, local governments could institute services to improve performance of transit-related components of the system.</td>
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<tr>
<td>Create new arterial street routes</td>
<td>Planned land uses and associated densities in the Study Area have remained relatively unchanged since the mid-1980s. A major transportation facility in the form of the South Mountain Freeway is generally consistent with the City of Phoenix General Plan, and planned land uses and transportation improvements are reflected in the plan. Although the City of Phoenix has a program to discourage longer trips in the region through the village planning concept and process, accommodation of regional travel is an integral element of the plan. The Land Use Alternative is not a viable alternative because no plans exist to alter planned land uses in the region, and components to support increased efficiency in the transportation network (e.g., transit, local arterial street network improvements) are already planned in the RTP.</td>
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<tr>
<td>Land Use</td>
<td>Increase residential densities</td>
<td>Based on projected regional travel demand and the extent of mobility needs of the MAG region and in the Study Area, arterial street network improvements alone would not meet the needs of the MAG region (see Table 1-2, Regional Transportation Plan Highlights, on page 1-10, and Figure 3-3, which describe the contributions of these improvements to meeting regional transportation needs).</td>
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<tr>
<td>Redistribute employment centers</td>
<td>Planned land uses and associated densities in the Study Area have remained relatively unchanged since the mid-1980s. A major transportation facility in the form of the South Mountain Freeway is generally consistent with the City of Phoenix General Plan, and planned land uses and transportation improvements are reflected in the plan. Although the City of Phoenix has a program to discourage longer trips in the region through the village planning concept and process, accommodation of regional travel is an integral element of the plan. The Land Use Alternative is not a viable alternative because no plans exist to alter planned land uses in the region, and components to support increased efficiency in the transportation network (e.g., transit, local arterial street network improvements) are already planned in the RTP.</td>
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<sup>1</sup> transportation system management  
<sup>2</sup> transportation demand management  
<sup>3</sup> Maricopa Association of Governments  
<sup>4</sup> Regional Transportation Plan

Glendale sports complexes and 2) Tempe South extension from State Route (SR) 202L (Red Mountain Freeway) to SR 202L (Santan Freeway). Both extensions are currently under study (see the Web site, <www.valleymetro.org/metrolightrail>, for more information). By themselves, such extensions would not adequately address the projected 2035 capacity deficiency.

> MAG completed a series of studies in 2010 to evaluate the feasibility of commuter rail in the region. One corridor, Yuma West, includes the Union Pacific Railroad (UPRR), which passes through the Study Area. The study results support the conclusion that, by itself, commuter rail would not meet projected regional capacity and mobility needs.

> Funding for expansion of the arterial street system in the MAG region is included in the RTP. Arterial street improvements were eliminated from further study because, by themselves:

> Even better-than-planned performance of arterial street improvements would not be sufficient to adequately address the projected 2035 regional capacity deficiency.
A freeway/light rail combination alternative was eliminated from further study because:

- The only Study Area arterial street connection of southeastern Phoenix to southwestern Phoenix around the South Mountains is the combination of Riggs Road, Beltline Road, and 51st Avenue through the Gila River Indian Community (Community). As an alternative, this route would have limited effectiveness in addressing regional capacity and mobility needs. Expansion of 51st Avenue, Beltline Road, and Riggs Road within Community boundaries would require approval of the Community.
- The City of Phoenix has indicated it will not extend an arterial street through Phoenix South Mountain Park/Preserve (SMPP) to improve connectivity between southeastern and southwestern Phoenix. The alternative was eliminated based on the City’s position and because it would not provide the capacity needed to meet the proposed action’s purpose and need criteria, but would result in impacts similar to those of the proposed action.

- Alteration of land use and land use controls could be used to reduce regional travel needs. The adopted City of Phoenix General Plan identifies goals and objectives to continue to promote development of primary and secondary cores, or villages, to centralize commercial and mixed use developments. First presented in the City’s General Plan in the mid-1980s, an integrated focus of the city’s 15 villages is to create hubs to promote the use of other modes of transportation such as transit, bicycle, and pedestrian travel. This alternative was eliminated from further study because:
  - Although the City’s plan encourages local travel through its villages—in contrast to regional travel—accommodation of regional travel is an integral element of the plan.
  - No plans exist to alter planned land uses in the region, and components to support increased efficiency in the transportation network (e.g., transit, arterial street network improvements) are already planned in the RTP.

- A freeway/light rail combination alternative would integrate a freeway and light rail system into a single transportation corridor. As considered, the light rail segment would be located within the freeway right-of-way (R/W), either within the freeway median or along the outside of the freeway main line. Integration of a freeway and a light rail system into a single transportation corridor is planned in the RTP at two locations: along I-10 (Papago Freeway) and along SR 51 (Piestewa Freeway). These two segments would connect to the light rail system currently in operation.

- With these two freeway/light rail segments already in planning stages in the RTP, members of the public identified what would appear to be a similar opportunity along the route of the proposed freeway. Most freeway/light rail combinations, however, radiate from a central demand generator (e.g., a central business district or major airport). No such systems are known to follow a circumferential route, as the proposed action would. While light rail segments are planned in the RTP near the western and eastern termini of the Study Area, no funds are available or anticipated to support a combined system through the Study Area. The additional R/W (light rail generally needs a 50-foot-wide corridor) for the alternative would generate substantial community impacts (e.g., displaced residences and businesses, community character and cohesion, and parkland impacts). Therefore, the alternative was eliminated from further study. Such a system could be evaluated at a later time as a future transportation option.

The freeway mode for the proposed action was determined to be an appropriate response to the purpose and need criteria for the project in that it met the criteria while minimizing impacts (see the section, Responses of the Proposed Freeway to Purpose and Need Criteria, beginning on page 3-27). The freeway mode resulted in additional benefits, including those related to system linkage, regional mobility, and consistency with regional and local long-range plans (see the section, Additional Benefits of the Proposed Freeway, on page 3-35).

Combinations of nonfreeway and freeway alternatives were considered. Where appropriate, the freeway mode of the proposed action would incorporate aspects of nonfreeway alternatives to optimize traffic operational characteristics in the Study Area and to minimize impacts. For example, high-occupancy vehicle (HOV) and auxiliary lanes would be incorporated into the freeway mode design to optimize efficient traffic flow. Electronic messaging would alert motorists to important changes in travel and traffic conditions. Existing and potential park-and-ride lots would be strategically integrated into freeway-mode alignments and mass transit routing.

**Corridor Screening**

The first step after determining a freeway to be the suitable transportation mode was identification of broad corridors where distinct alignment alternatives could be developed, environmental screening criteria applied, and alignments’ operational performance could be compared. Each corridor was established as a large land area to:

- develop alignment alternatives based on past studies and input from agencies and the public
- identify design controls and avoid identified undesirable conflicts with environmental conditions
- compare the operational performance of alignment alternatives in the corridors in the context of purpose and need criteria and regional operation of the MAG transportation network.

Figure 3-4 illustrates the location of the corridors within the Study Area. Notable observations are:

- Corridor H was located within Community land. A corridor along Pecos Road (Corridor G) followed an alignment consistent with previously published and adopted alignments since the mid-1980s. The other eastern corridor (Corridor F) included alignments that would connect to I-10 north of the South Mountains.
- Five corridors (Corridors A–E) were established north of the Salt River, between the Agua Fria River to the west and 35th Avenue to the east. These were created because of possible differences in effects on the operational characteristics of I-10 (Papago Freeway).

**Corridor Screening Results**

Using the following criteria, a comparative analysis was conducted to determine whether any of the corridors could be eliminated from further study, because alignments in a given corridor would:

- not satisfy the purpose and need criteria
result in substantially greater impacts on the environment when compared with other alignment alternatives in other corridors

clearly not be publicly or politically acceptable

clearly be cost-prohibitive

Based on a screening guided by the above criteria and traffic analyses, no alternatives were developed in Corridor A. Traffic analyses revealed a projected drop in traffic volumes on a proposed action connection to I-10 (Papago Freeway) west of SR 101L (Agua Fria Freeway) when compared with volumes in corridors east of Corridor A. Therefore, Corridor A was eliminated from further study.

Alignment Alternatives Screening (First Tier)

Alignments were generated from previous studies, project team input, and routes provided from public input. Numerous alignments were identified (Figure 3-5) in an initial effort requesting public preferences for freeway alignments that would contribute to creating a comprehensive set of alternatives (see Chapter 6, Comments and Coordination, and the sidebar on page 6-23 for more information on how the public has influenced the project). Although public preference included alignments in Corridor A, none were carried forward in the screening process because of the corridor screening results. Alternatives screened were from the Western and Eastern Sections (see text box on page 3-8) and from outside the Study Area.
As shown in the map below, a common point is shared among the Study Area alignments of all action alternatives: east of 59th Avenue and south of Elliot Road. To evaluate and compare action alternatives, the Study Area is presented in two geographic sections: a Western Section and an Eastern Section. The Western Section covers the area north and west of the common point, generally from south of Elliot Road to I-10 (Papago Freeway) and from 43rd Avenue to Avondale Boulevard. The Eastern Section covers the area south and east of the common point, generally from south of Elliot Road and between 59th Avenue and I-10 (Maricopa Freeway).

The common point between the Western and Eastern Sections permits combining action alternatives in the Western Section with action alternatives in the Eastern Section to best satisfy the purpose and need of the proposed action. Dividing the Study Area into two sections also allows for more specific comparative impact analyses among the alternatives.

Several major drivers and constraints affected alignment definition and viability and guided the comparative analysis:

- **Historical Context of the Proposed Freeway** – The South Mountain Freeway was originally included in the 232-mile Regional Freeway and Highway System proposed in 1985 (see the section, *Historical Context of the Proposed Action*, beginning on page 3-5, for further discussion of project-related history). At that time, the facility, designated as a portion of SR 202L, was designed as a high-speed, access-controlled freeway with a rolling profile (see sidebar on page 3-41), grade separations, and traffic interchanges.

- The South Mountain Freeway has remained in updates to MAG transportation planning documents since the mid-1980s, including the RTP. The RTP notes that the location of the South Mountain Freeway would be determined through the design concept report (DCR/EIS) study process, which is considering multiple options.

- **Status of Gila River Indian Community Alternatives at the DEIS Stage** – A key issue from the start of the EIS process has been whether ADOT and FHWA would be able to study alternatives in detail on Community land. While Chapter 2, *Gila River Indian Community Coordination*, discusses in detail the nature and extent of communication and coordination undertaken regarding the matter, this section summarizes the DEIS status of Community alternatives.

- Although Figure 3-5 illustrates that the public presented numerous alternatives on Community land (within Corridor H, shown on Figure 3-4), none could be carried forward for further study.

- No action alternatives under detailed study are on Community land. The Community has not granted permission to ADOT and FHWA to study alternatives in detail within its boundaries. See the discussion in *Alignment Screening and Further Design Adjustments (Fifth Tier)*, beginning on page 3-24, of the project team’s preliminary analyses of an alignment—but not an action alternative—on Community land. As a sovereign nation, the Community must grant permission to the State and FHWA under Section 4(f) Evaluation before any alternatives that would cross Community land can be developed. If permission were granted and (after being studied) an action alternative on Community land were subsequently identified as the Selected Alternative, the Community would have to grant additional permission to ADOT and FHWA to construct the alternative.

- **Treatment of the South Mountains as Resources Afforded Protection under Section 4(f)** at the DEIS Stage – The geographic and regulatory relationship of the proposed action to resources of the South Mountains afforded protection under Section 4(f) of the Department of Transportation Act influences both the alternatives under study and Community coordination. Details can be found in Chapter 5, *Section 4(f) Evaluation*.

**First-tier Screening Results**

From the many alignments assessed with respect to termini, location, system operational performance, impact avoidance or reduction, and local access, the project team created alignment alternatives that:

- best fit the intent of the numerous alignment alternatives suggested
- conformed to design standards
- avoided major conflicts with known environmental constraints

The following are examples of how alignment alternatives were adjusted:

- Some alignment alternatives provided by the public would have the proposed action located in place of major arterial streets. A design goal for the proposed action is to add capacity to the network, not replace...
it. Therefore, where possible, alignments were moved off arterial streets to locations between arterial streets to optimize operation of the alignment alternatives and the arterial street network.

➤ Some alignment alternatives were placed down the main channel of the Salt River to avoid major conflicts with residential, commercial, and industrial uses. Such alignments would have substantial water-related impacts and be subject to regulation under Section 404 of the Clean Water Act (CWA) (see the section, Waters of the United States, beginning on page 4-106). Therefore, alignments were adjusted to avoid these potential effects.

➤ Certain alignment alternatives would have affected SMPP. Because SMPP is a resource afforded protection under Section 404, alignments were adjusted to reduce impacts on the resource [see Chapter 5, Section 4(f) Evaluation, for additional detail].

**Western Section**

Figure 3-1 illustrates the location of the mountains relative to the Community boundary. The previous bullet described why alternatives could not be studied in detail on Community land. As such, any alignment alternative located within Corridor G (south of the mountains and north of the Community) would have to pass through the mountains to connect to Corridor F. Having an alignment through the mountains, though, would be consistent with what has been planned since the mid-1980s. In published regional and local planning documents and in updates to those documents since the mid-1980s, a freeway similar to the proposed freeway is illustrated on Community land. While the Riggs Road Alternative would either replace or widen SR 85 for approximately 63 miles east of reconnecting with I-10 at Casa Grande, approximately 56 miles south of downtown Phoenix, SR 85 is currently being reconstructed as a four-lane, divided highway with limited-access control, and I-8 is a four-lane, divided Interstate freeway with full access control. Existing signs at each terminus designate the route as a truck bypass of downtown Phoenix. This route would continue to be available for interstate and inter-regional travel, but it does not meet the proposed action purpose and need as part of a regional transportation network and, therefore, it was eliminated from further consideration.

**Technical Alternatives Screening (Second Tier)**

**Western Section**

The operational characteristics of the nine technical alternatives in the Western Section were compared to determine whether any of the technical alternatives could be eliminated from further study. Traffic modeling results were used to assess how simulated traffic would travel on the technical alternatives and how the traffic from the alternatives would interact with traffic on I-10 (Papago Freeway) [2003]. The technical alternatives were based on an assessment of operational performance combined with consideration of other criteria (e.g., displacements and relocations, traffic performance, compliance with design standards, preliminary R/W requirements, and planning-level cost estimates).

**Eastern Section**

The eight Eastern Section alternatives were screened primarily on the severity of community-related impacts (e.g., displacements and relocations, community character and cohesion impacts). Other factors were also considered (e.g., operational characteristics, compliance with design standards, preliminary R/W requirements, planning-level cost estimates).
As a result of the First-tier screening, nine alternatives in the Western Section and eight alternatives in the Eastern Section were carried forward for further study.
Second-tier Screening Results

Western Section

Four of the nine technical alternatives were eliminated from further study based on the criteria above. Reasons for elimination of Technical Alternatives T05, T07, T08, and T09 are presented in Table 3-3. While none of the alternatives were completely unacceptable (sometimes referred to as “fatally flawed”), the four eliminated were determined to generate greater operational, environmental, and/or economic impacts than the remaining five alignment alternatives.

The remaining Technical Alternatives T01, T02, T03, T04, and T06 in the Western Section were renamed (see Table 3-4). A key observation from the table pertains to Technical Alternatives T02, T03, and T04: each represents an option associated with a single action alternative in the Western Section that would connect to I-10 at its interchange with SR 101L (Agua Fria Freeway).

Eastern Section

All but one of the alignment alternatives in the Eastern Section were eliminated from further study. Reasons for elimination of the alternatives are presented in Table 3-5. The remaining alternative, the Pecos Road Alignment (later referred to as the E1 Alternative), would do the most to avoid, reduce, or otherwise mitigate impacts on neighborhoods immediately north of Pecos Road. It would closely follow the published alignment first adopted in the 1980s.

Project Termini and Independent Utility

The Second-tier screening concluded that the three alignment alternatives in the Western Section and one alignment alternative in the Eastern Section, if combined, would connect major traffic generators and

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Table 3-3  Western Section Alternatives Eliminated from Further Study, Second-tier Screening, Alternatives Development and Screening Process

<table>
<thead>
<tr>
<th>Location of Alternatives Eliminated</th>
<th>Alternative</th>
<th>Reason for Elimination</th>
</tr>
</thead>
<tbody>
<tr>
<td>Study Area</td>
<td>T05</td>
<td>Operational failure experienced on I-10 (Papago Freeway) between 83rd Avenue and SR 101L because of two system traffic interchanges within 3 miles of each other</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial cost and right-of-way associated with system traffic interchange ramps and connector roads</td>
</tr>
<tr>
<td></td>
<td>T07</td>
<td>Operational failure experienced on I-10 (Papago Freeway) between 43rd Avenue and I-17 because of two system traffic interchanges within 3 miles of each other</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial impacts to existing and planned residential and commercial developments</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial cost for construction and right-of-way acquisition associated with displacements and system traffic interchange ramps and connector roads</td>
</tr>
<tr>
<td>Western Section Technical Alternatives</td>
<td>T08</td>
<td>Operational failure experienced on I-10 (Papago Freeway) between 43rd Avenue and I-17 because of two system traffic interchanges within 3 miles of each other</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial impacts to existing and planned residential and commercial developments</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial cost for construction and right-of-way acquisition associated with displacements and system traffic interchange ramps and connector roads</td>
</tr>
<tr>
<td></td>
<td>T09</td>
<td>Connection to SR 101L would require sharp curves that would limit the speeds allowed on the freeway to a maximum of 45 miles per hour</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial impacts to existing and planned residential and commercial developments in Tolleson and Avondale</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Substantial cost of right-of-way acquisition associated with displacements</td>
</tr>
</tbody>
</table>

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Table 3-4  Renaming of Action Alternatives, Western Section

<table>
<thead>
<tr>
<th>Technical Alternative Carried Forward from the Second-tier Screening Process</th>
<th>Alternative Name as Presented in the DEIS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technical Alternative T01</td>
<td>W55 Alternative or W59 Alternative</td>
</tr>
<tr>
<td>Technical Alternative T02</td>
<td>W101 Alternative Western Option</td>
</tr>
<tr>
<td>Technical Alternative T03</td>
<td>W101 Alternative Central Option</td>
</tr>
<tr>
<td>Technical Alternative T04</td>
<td>W101 Alternative Eastern Option</td>
</tr>
<tr>
<td>Technical Alternative T06</td>
<td>W71 Alternative</td>
</tr>
</tbody>
</table>

* See sidebar on previous page  
† Draft Environmental Impact Statement  
‡ The W55 Alternative later became the W59 Alternative.  
§ The three options of the W101 Alternative (W101 Alternative Western Option, W101 Alternative Central Option, W101 Alternative Eastern Option) represent horizontal alignment options to the action alternative that would connect to Interstate 10 (Papago Freeway) at its interchange with State Route 101L (Agua Fria Freeway).
provide access to the surrounding communities in the western and eastern portions of the MAG region. The potential termini of these alignments (see the text box on page 3-13) are consistent with the logical termini identified in the section, Project Location, Description, and Current Status, beginning on page 1-4.

Also, the combined alignments would have independent utility (see sidebar regarding independent utility on page 1-4) in that they would:
- not depend on other projects to serve the proposed freeway’s purpose
- be usable even if no other transportation-related improvements were made in the Study Area

Table 3-5  Eastern Section Alternatives Eliminated from Further Study, Second-tier Screening, Alternatives Development and Screening Process

<table>
<thead>
<tr>
<th>Location of Alternative</th>
<th>Alternative</th>
<th>Reason for Elimination</th>
</tr>
</thead>
</table>
| **Ray Road**             |             | Substantial impacts on traffic performance on I-10 (Maricopa Freeway) based on three system traffic interchanges within a 6-mile segment of I-10 (including I-10/SR 202L/Pecos Road, I-10/Ray Road Alternative, and I-10/US 60)
|                         |             | Substantial impacts on existing residences, including hundreds of residential displacements
|                         |             | Substantial disruption to community character and cohesion, splitting Ahwatukee Foothills Village
|                         |             | Loss of road network capacity by loss of a portion of Ray Road
|                         |             | Impacts on commercial frontage along Ray Road and developments
|                         |             | Added costs to construct a new system traffic interchange and add capacity improvements along I-10 (in addition to what is already planned)
| **Chandler Boulevard**   |             | Substantial impacts on existing residences, including hundreds of residential displacements
|                         |             | Substantial disruption to community character and cohesion, splitting Ahwatukee Foothills Village
|                         |             | Impacts on commercial frontage along Chandler Boulevard and developments
|                         |             | Loss of road network capacity by unplanned loss of portions of Chandler Boulevard and Ray Road
| **US 60 Extension**      |             | Would not address needs based on regional travel demand and existing and projected transportation system capacity deficiencies
|                         |             | Would cause substantial traffic performance impacts on I-10 (Maricopa Freeway) between SR 202L (Santan Freeway) and US 60 (Superstition Freeway)
|                         |             | Increased undesirable congestion on US 60 (Superstition Freeway) and SR 101L (Price Freeway)
|                         |             | Unintended underuse of SR 202L (Santan Freeway)
|                         |             | Substantial impacts on existing residences, including thousands of residential displacements
|                         |             | Would not be consistent with local or regional planning, which includes a freeway alternative that completes the loop system as part of SR 202L
| **I-10 Spur**            |             | Similar reasons cited for elimination of the US 60 Extension Alternative
|                         |             | Substantial disruption to community character and cohesion, splitting South Mountain Village
| **Central Avenue Extension Tunnel** | | Minimal improvement to traffic performance along I-10 (Maricopa Freeway) and regional mobility
|                         |             | Alternative would be an unplanned extension of Central Avenue and would not adequately address capacity deficiencies in the region
|                         |             | A tunnel under SMPP: up to 2.5 miles long and cost-prohibitive, undesirable for safety and emergency response, would result in direct use of a resource afforded protection under Section 4(f), and result in disproportionately high construction costs considering the percentage of vehicular trips served

Design Options and Refinements (Third Tier)

At this stage of the alternatives development and screening process, the level of design was limited to alignment locations for the proposed freeway. For project designers, however, other features associated with freeway design must be considered, such as:
Can impacts on the environment be avoided entirely?

All alignment alternatives would generate impacts on the natural and human environment. Impacts would be unavoidable because of the size of the proposed action. Because other alignment alternatives were eliminated from further study owing to undesirable impacts on the natural and human environment, the action alternatives carried forward for detailed study in the DEIS represent actions undertaken to avoid, reduce, or otherwise mitigate impacts on the environment. By this measure, the impacts on overall resources reported later in Chapter 4, Affected Environment, Environmental Consequences, and Mitigation, have been reduced through the screening process.

South Mountains Avoidance Options

As proposed, the Pecos Road Alignment would pass through the southwestern edge of the South Mountains. This alignment, similar to that planned since the late 1980s, would follow existing terrain except where cuts to the hillsides would be needed to pass through the ridgelines (Figures 5-9 and 5-10 on pages 5-16 and 5-17, respectively, illustrate features of the proposed ridgeline cuts).

Local residents and representatives from the City of Phoenix, Ahwatukee Foothills Village, the Community, and the South Mountain Citizens Advisory Team (SMCAT) expressed concerns that these cuts would substantially and adversely affect the South Mountains’ valued resources. In response, design options were developed in an effort to avoid and/or reduce impacts on the mountains. Design options considered fell into these categories:

➤ Build a bridge over the South Mountains.
➤ Build a tunnel under the South Mountains.

Assessment of these design options concluded:

➤ Options to build a bridge over the South Mountains were eliminated from further study because of incident management and homeland security concerns, constructability and maintenance issues, future expansion limitations, substantially higher estimated construction costs, and undesirable intrusion-related impacts. (Additional information is provided in the section, Bridge Alternatives, beginning on page 5-20.)

Potential Termini for the Proposed Freeway

(b) I-10 at 71st Avenue, looking east

(c) I-10 at SR 101L, looking east

(d) SR 202L at I-10, looking west

Photos a, b, and c illustrate possible western termini on I-10 (Papago Freeway) near 59th Avenue, 71st Avenue, and SR 101L (Aqua Fria Freeway), respectively. Photo d shows the possible eastern terminus, near the SR 202L (Santan Freeway) and I-10 (Maricopa Freeway) system traffic interchange, which was constructed between 2000 and 2002 to accommodate the western leg of SR 202L.

Answers to these types of questions drive project designers to consider different options, weigh the benefits and disadvantages of each, and determine the appropriate option for each design-related issue. This section addresses those key design options and presents those options considered but eliminated from detailed study in the DEIS.

Third-tier Screening Results

Adjustments were made to the Western and Eastern Section alignment alternatives to avoid conflict with sensitive environmental resources (see sidebar on this page) and to optimize traffic performance through improvements in freeway-to-freeway interchange geometry and through local access to and from the alignment alternatives.

Examples of adjustments made to the Western and Eastern Section alignment alternatives are shown in Figures 3-7 (see page 3-14) and 3-8 (see page 3-15), respectively. Design details of the action alternatives are presented in the section, Alternatives Studied in Detail, beginning on page 3-40.

The design options that were considered and eliminated from detailed study in the DEIS are presented in the following text.

South Mountains Avoidance Options

As proposed, the Pecos Road Alignment would pass through the southwestern edge of the South Mountains. This alignment, similar to that planned since the late 1980s, would follow existing terrain except where cuts to the hillsides would be needed to pass through the ridgelines (Figures 5-9 and 5-10 on pages 5-16 and 5-17, respectively, illustrate features of the proposed ridgeline cuts).

Local residents and representatives from the City of Phoenix, Ahwatukee Foothills Village, the Community, and the South Mountain Citizens Advisory Team (SMCAT) expressed concerns that these cuts would substantially and adversely affect the South Mountains’ valued resources. In response, design options were developed in an effort to avoid and/or reduce impacts on the mountains. Design options considered fell into these categories:

➤ Build a bridge over the South Mountains.
➤ Build a tunnel under the South Mountains.

Assessment of these design options concluded:

➤ Options to build a bridge over the South Mountains were eliminated from further study because of incident management and homeland security concerns, constructability and maintenance issues, future expansion limitations, substantially higher estimated construction costs, and undesirable intrusion-related impacts. (Additional information is provided in the section, Bridge Alternatives, beginning on page 5-20.)
Traffic would gain access to the proposed freeway using system and service traffic interchanges. System traffic interchanges are interchanges connecting a freeway with another freeway, such as the I-10/I-17 Stack in downtown Phoenix. Service traffic interchanges provide freeway access to and from the local arterial street network, such as I-10 at 7th Avenue in downtown Phoenix. The action alternatives would use two types of system traffic interchanges:

- Three-leg directional interchange
- Four-leg directional interchange
- Single-point urban interchange
- Diamond interchange

The region’s freeway system most often uses two types of service traffic interchanges:

- **System Traffic Interchanges**: System traffic interchanges would be reconfigured to minimize disruption for the system traffic interchanges were vertical profiles, horizontal alignments, and existing service traffic interchange ramp configurations.

**System Traffic Interchange Connection Options**

The major challenge in designing system traffic interchanges is ensuring efficient and safe conveyance of traffic in various directions. Design options considered for the system traffic interchanges were vertical profiles, horizontal alignments, and existing service traffic interchange ramp configurations.

The action alternatives in the Western Section (except for the W101 Alternative—see the next paragraph) would connect to I-10 (Papago Freeway) at proposed new system traffic interchanges, and existing service traffic interchanges would be reconfigured to minimize disruption of traffic operational performance on I-10. Several ramp configurations for each connection were evaluated for traffic operational characteristics. The results of this evaluation were used as the basis for eliminating ramp configurations from detailed study (Traffic Report [2007]). Additional information is presented in the section, System Traffic Interchanges, on page 3-48, and Alteration of Existing Service Traffic Interchanges, on page 3-52.

The W101 Alternative would connect to I-10 (Papago Freeway) at the existing system traffic interchange with SR 101L (Agua Fria Freeway). Design configurations varied in the following ways:

- removal of the existing system interchange to construct a new system traffic interchange to the west or partial reconstruction of the existing system traffic interchange
- retention of an at-grade profile or use of bridges to reduce community impacts
- replacement of a section of 99th Avenue or use of a location shifted ¼ mile east of 99th Avenue

Through an iterative process using multiple criteria (with a focus on impacts on Tolleson and Avondale), options were eliminated from detailed study (SR 202L/SR 101L Direct Connection Alternatives Screening Report [2003] and SR 202L/SR 101L Direct Connection Alternatives along 99th Avenue and 4th Mill East Memorandum [2004]). A description of the options carried forward for further study is presented in the section, System Traffic Interchanges, on page 3-48, and Alteration of Existing Service Traffic Interchanges, on page 3-52.
**W101 Alternative – Alignment Options**

Table 3-4 on page 3-11 notes the W101 Alternative has three alignment options (Western, Central, and Eastern) approaching its connection to I-10 (Papago Freeway). Alignment options were considered for the W101 Alternative Western Option near Tolleson. In this area, the alternative would have passed through the city, generally following the alignment of 97th Avenue (if it existed) or by replacing 99th Avenue. For each, various designs were considered in attempts to reduce impacts on land uses in the immediate vicinity. The design options that would have replaced 99th Avenue were eliminated from further study because of greater business impacts, undesirable traffic and access operational considerations, and greater comparative costs (W101 Options Screening Memorandum [2006]).

**E1 Alternative – Pecos Road Variations**

As highlighted in Chapter 6, Comments and Coordination, local residents and representatives from the City of Phoenix, Ahwatukee Foothills Village, and the SMCAT expressed concerns that the Pecos Road Alignment of the E1 Alternative would degrade air quality and would introduce substantial visual and noise intrusions into Ahwatukee Foothills Village and its surroundings, adversely affecting the social characteristics of the community (see Table 4-9, Impacts on Community Character and Cohesion, Action Alternatives, beginning on page 4-24, regarding impacts on Ahwatukee Foothills Village). Ongoing requests to depress the freeway through the area led ADOT and FHWA to examine two design options for this segment of the proposed freeway. The first was to develop and examine depressed freeway options. The second was to place the freeway on the utility easement located immediately south of the Pecos Road R/W (E1 Alternative – Profile Variations along Pecos Road Memorandum [2009]).

**Depressed Freeway Options**

As proposed, the E1 Alternative would have a rolling profile [see the section, E1 Alternative (Preferred Alternative), on page 3-48, for more information]. With the exception of the proposed freeway segments passing through ridgelines of the South Mountains, the freeway would be at or near existing ground level but would be elevated to pass over existing arterial streets. As a basis of understanding, a profile for a freeway—and its resulting dimensions (e.g., R/W width)—is generally controlled by considerations such as:

- **Drainage** – For driver safety, freeways are designed to allow stormwater runoff to cross. This can be accomplished in a number of ways. Examples are to provide:
  - culverts to allow the runoff to cross under the freeway where it would cross naturally
  - channels to intercept runoff and direct it to another location to cross the freeway
  - retention/detention basins to collect the runoff to either meter the flow of water or to redirect it to another location
  - a combination of the above

- **The size of these facilities is a function of “storm events.” Storm events are based on historic data used to predict worst-case storms during a given period. Based on historic data, a 50-year storm, for instance, is one that has a likelihood of occurring only once in 50 years. ADOT uses a minimum 50-year storm to gauge the size of drainage facilities needed for a project.**

- **Subsurface conditions** – For example, a high groundwater table would need special drainage design requirements for a depressed freeway that otherwise could be avoided by using an at-grade design. Also, underground utility lines can influence the profile design; relocation of major utility lines can be extremely costly and must be considered in the context of ADOT’s fiscal responsibility.

**Figure 3-8** Design Adjustments, Third- and Fourth-tier screening, Eastern Section, Alternatives Development and Screening Process

For the action alternative in the Eastern Section, adjustments were made early in the study process to avoid or reduce impacts on residential areas and to avoid resources protected by Section 4(f).
Tunneling under the South Mountains

The South Mountains are a highly valued resource to Arizona communities (see text beginning on page 5-14 to learn more about the importance of the South Mountains). As designed, the proposed action would alter some of the mountain range’s natural landscape by converting it to a transportation use and by causing visual scars from the freeway cutting through mountain ridgelines (see the photo simulation on the left, next page). In addition, concerns have been expressed that the proposed action would introduce an intensive human-made use into an otherwise passive, natural, and— for some—sacred setting; would reduce access to the mountain range; and would diminish wildlife habitat in the area. In response to these concerns, design options to tunnel through the South Mountains were examined.

Tunnel Engineering – As background information, the way a freeway tunnel system looks is generally controlled by technical considerations, such as:

1. A tunnel’s dimensions and its distance below ground are dictated by existing geological conditions and available construction technology. When coupled with appropriate safety considerations, these factors basically determine a single tunnel’s size or tunnel conditions.

2. Once geologic and construction capabilities are determined, operational needs are considered, including the number of lanes, safe sight distances and other safety features, maintenance features, and security issues. These considerations are used to determine whether the operational needs can be met with the tunnel conditions outlined or whether more than one tunnel (located adjacent to each other) would be needed.

3. Finally it is necessary to determine whether the tunnel(s) would be sufficiently deep and long to avoid or reduce impacts on the surrounding environment. When considered together, these factors helped determine the minimum acceptable tunnel dimensions (height and width), distance below ground, number of adjacent tunnels to accommodate all of the freeway lanes, tunnel length and location, and possible construction techniques. In determining what type of tunnel could be built, ADOT and FHWA balanced traffic performance against existing technological capabilities. Tunneling options were also assessed to determine the feasibility of their construction and maintenance, to determine their effectiveness in avoiding or reducing impacts to the South Mountains, and to assess whether tunneling through the mountain range would generate other desirable or undesirable outcomes.

Three tunnel configurations were considered. All the configurations were located along the same alignment as the proposed freeway. The three graphics to the left illustrate the issues involved with each of these configurations. Based on the assessment, summarized below, tunneling options were eliminated from further detailed study. (Phoenix South Mountain Park/Preserve and Traditional Cultural Property Avoidance, Ridge Bridge – Tunnel Analysis Memorandum [2009])

Safety and Constructibility – Tunnel options would create undesirable safety issues. Emergencies would result in complex response planning for traffic control, fire detection, ventilation and exhaust, and fire safety systems. There are security concerns with tunnels on urban freeways being considered potential terrorist targets (American Association of State and Highway Transportation Officials [AASHTO] 2003). It is possible that the entire segment of the proposed action would have signs installed warning that transportation of hazardous cargo is prohibited. (For more information on the transport of hazardous materials, see page 4-154.)

**Ideal Cross Section** (total width is approximately 234 feet)

**Constructible Cross Section A** (total width is approximately 340 feet)

**Constructible Cross Section B** (total width is approximately 422 feet)

Note: graphics are not to scale
The proposed freeway is being constructed with eight lanes. In an ideal situation, all lanes of traffic moving in one direction would be in one tunnel (see “ideal,” in the top graphic). For the proposed freeway’s eight lanes, this would result in two tunnels, each approximately 92 feet wide. The four-lane tunnels would not be possible with current construction technology. A review of tunnels constructed in the United States and around the world indicates that 80 feet is the maximum practicable limit for tunnel excavation under ideal conditions, about 12 feet narrower than would be necessary for the ideal option.

The only option that appears constructible using current technology would use three or four tunnels, splitting HOV traffic into a single tunnel or individual tunnels (see “constructible” options A and B in the graphic to the left). The three-lane tunnels would require an 80-foot width, at the limit of constructibility for any known existing tunnels in the United States. Because of the variable nature of site-specific geology (including dangers that could arise from encountering fractured rock), it is not possible at this time to determine specific dimensions of a maximum feasible tunnel width.

Both ADOT and FHWA believe that an 80-foot tunnel option would result in unacceptable safety concerns, with diverging traffic and increased constructibility challenges. (As a side note, readers may have observed that the I-10 tunnel through downtown Phoenix accommodates more than five lanes in each direction. However, it is not actually a tunnel. Instead, it is an open cut, capped with a “deck” [a city park] supported by load-bearing concrete walls. This is why the structure is called the “Deck Park Tunnel.”)

**Impacts** - The desired effects from tunnel options—avoidance of the conversion of parkland to a transportation use, intrusion of an intensive use into a passive setting, reduced access, reduced impact on a traditional cultural use, intrusion of an intensive use into a passive setting, reduced impact on a traditional cultural setting, and fracturing exposed rock formations to the extent of a maximum feasible tunnel width.

Additionally, necessary bridge structures, embankments for approaches, rockfall protection systems above the portals, ventilation equipment locations, maintenance facilities, and access roads would further alter the natural setting in the parkland. Therefore, avoidance of the impacts outlined would not be fully achieved using the tunnel options.

**Maintenance** - Tunnel options would result in higher long-term operational and maintenance costs than a typical freeway. Costs would include full-time personnel for operation and maintenance of ventilation equipment and drainage structures, rockfall protection maintenance at the portals, and tunnel rehabilitation. Annually, these costs are estimated to range from $1.5 million to $2 million. Further, regular maintenance would require tunnel closures lasting a weekend and would require undesirable traffic detour planning and routing.

**Construction Cost** - Preliminary construction costs for the tunnel options range from approximately $215 million to $21 billion, depending on length and excavation (see section, Tunnel Alternatives, on page 5-18). The estimate for the same segment of the proposed action (open cut) is approximately $41 million. Considering that current technology does not allow for construction of tunnels that would meet the ideal characteristics and that tunnel options would not fully achieve the desired outcomes, ADOT and FHWA have determined the additional costs presented by tunnel options would not be warranted and, therefore, not justified. ADOT and FHWA would implement mitigation measures as outlined beginning on page 5-23 to reduce impacts from the proposed action on the South Mountains.

For the reasons stated, the tunnel options were eliminated from further study. The study of tunnel options through the South Mountains is not new. In the late 1980s, similar concerns regarding impacts on the South Mountains were expressed by the public, and tunnel options were studied as part of the design process undertaken in 1988 (ADOT 1988b). Reasons to eliminate the tunnel options from further study at that time are consistent with the conclusions reached in this study and presented in this document. The assessment and its conclusions also have direct applicability to other federal regulations guiding the analysis of alternatives in the NEPA process, specifically to the evaluation of alternatives as outlined under procedures established to protect resources afforded protection under Section 4(f) of the Department of Transportation Act. [See Chapter 5, Section 4(f) Evaluation, for further discussion regarding the evaluation.]
Drainage design options

Drainage design for the depressed profile option included a number of concepts that have been implemented along freeways in the Phoenix area. The photos below provide examples.

- **Surrounding environment** – For example, public comments suggest a depressed freeway would be more effective than an at-grade rolling profile in reducing impacts on adjacent land uses that may be sensitive to the freeway’s effects. It cannot be assumed, however, that a depressed freeway would reduce all noise and visual impacts. Noise walls, which could affect visual quality, would still be necessary on a depressed freeway.

Drainage served as the primary design constraint for the Pecos Road segment of the E1 Alternative. Runoff from the South Mountains follows mostly natural drainage patterns as it flows to the southwest through Ahwatukee Foothills Village, across Pecos Road, and onto the Community land. The Community has documented concerns relating to the quantity, quality, and location of drainage released onto its land. These concerns have controlled drainage design on other Regional Freeway and Highway System segments such as SR 202L (Santan Freeway).

ADOT and FHWA employed these factors in considering a depressed profile option for the proposed freeway. Assessments were performed to determine constructability and effectiveness in minimizing or reducing impacts and to evaluate whether a depressed profile would generate other desired or undesired outcomes. Based on the results of these assessments, further design options were developed and refined in attempts to reduce impacts on the adjacent community. The modifications incorporated alternative drainage designs, use of retaining walls, and other features to reduce R/W requirements.

Four drainage concepts were developed for a depressed profile through Ahwatukee Foothills Village and its surroundings: the use of linear channels, underground storage, off-site detention basins, and channels (see sidebar on this page).

To summarize the results presented in the ADOT Technical Memorandum, E1 Alternative – Profile Variations along Pecos Road (2009), the depressed freeway options would create:

- **Drainage design complexities** – The existing drainage facilities adjacent to and passing under Pecos Road are designed to accommodate a 10-year storm. According to ADOT guidelines, the drainage facilities for on-site flow (water falling on the proposed freeway) must accommodate a 10-year storm and facilities for off-site flow (water passing under the proposed freeway from upstream areas) must accommodate, minimally, a 50-year storm. It is assumed that outflow onto Community land would be maintained at the current flow and location. Using a rolling profile for the roadway, maintenance of the existing flow would need extension of the existing drainage structures and construction of small drainage basins at regular intervals.

- **With a depressed freeway section, drainage facilities for both the on- and off-site flows would at a minimum, have to accommodate a 50-year storm for driver safety. The depressed freeway section would sever the existing drainageways, resulting in the need to develop new and potentially larger facilities, including four to six pump stations. Because any drainage design option associated with a depressed freeway option would not be allowed to exceed existing outflows, more water would need to be stored upstream, resulting in the need to develop large drainage basins and, therefore, acquire more R/W. Also, redistributing the water to its original drainage pattern would be more difficult once it has been collected into a basin.**

- **Greater R/W needs than the at-grade rolling profile under study** – Approximately 150 additional acres would be needed when compared with the at-grade rolling profile under study.

- **More residential displacements** – As a result of the increased R/W needed, between 152 and 326 more residences would be displaced, depending on the drainage design option considered when compared with the at-grade rolling profile.

- **Increased costs** – The total construction costs for the depressed freeway options would be nearly 50 percent higher when compared with the at-grade, rolling profile under study for this area of the proposed action. Costs would increase from $761 million for the at-grade, rolling profile option to $1.23 billion to $1.26 billion for the depressed freeway options.

The majority of the additional $469 million to $499 million is for R/W, approximately 90 percent, while the remaining 10 percent is for construction.

- **Impacts on Ahwatukee Foothills Village** – The public generally perceives that a depressed freeway would reduce and/or eliminate impacts on visual resources and freeway-related noise. Visual and noise-level impacts from operation of the proposed E1 Alternative would, however, still occur and would require mitigation, as would be the case for the at-grade rolling profile.

For these reasons, the depressed freeway options were not carried forward for further study. Instead, the rolling profile was carried forward. Maintaining the existing flows onto Community land with a rolling profile would require extension of the existing drainage structures and the construction of small drainage basins at regular intervals.

**Utility Easement Options**

Another option suggested to reduce impacts on Ahwatukee Foothills Village would be to locate the Pecos Road Alignment on the utility easement immediately south of Pecos Road. The concept would be to construct the freeway on the existing utility easement, as close to the Community boundary as possible, thereby providing additional separation from the neighborhoods north of Pecos Road in Ahwatukee Foothills Village. To achieve this design, the power lines would be relocated from the southern side of the proposed freeway to the northern side of the proposed freeway in the western portion of Ahwatukee Foothills Village, beginning west of 25th Avenue. The power lines would remain north of the freeway until approximately 32nd Street, where they would cross back to the southern side.

An assessment of the option revealed:

- **Relocation of the power lines** would require acquisition of additional R/W for a utility easement to replace the existing easement. This would result in essentially the same amount of R/W acquisition as would be required with the at-grade, rolling profile under study.

- **This concept would locate overhead power lines immediately adjacent to residential neighborhoods,**
an action that could be perceived as a negative impact.

- Relocation of the 500 kilovolt (kV) power lines would cost approximately $2 million per mile, or $15 million for the length considered for relocation, not including R/W costs and prior rights issues (see sidebar on this page).
- Indications from the utility companies are that the lines could not be relocated underground because of the ancillary equipment required (e.g., cooling facilities) and associated costs.

For these reasons, the utility easement option was not carried forward for further study.

**Design Adjustments (Fourth Tier)**

The action alternatives advanced from the Third-tier screening process were subjected to intensive engineering, cost, environmental, economic, and social analyses, and these action alternatives (along with the No-Action Alternative) were presented to the public for comment at numerous meetings and open houses between 2005 and 2009 (see Chapter 6, Comments and Coordination). During this period, an economic downturn gripped the nation, including Arizona.

According to the draft Annual Report on the Status of the Implementation of Proposition 400 (MAG 2009d), the half-cent sales tax approved through Proposition 400 has been the major funding source for the RTP and provided over half its revenues. Because sales tax receipts have declined (and are projected to continue declining), fiscal year 2008 (the MAG fiscal year begins July 1 and ends June 30) receipts from the half-cent sales tax were 3.2 percent lower than in fiscal year 2007 (MAG 2009d). This period marked the first decline in the history of the half-cent sales tax since its inception in 1985. The decline continued with fiscal year 2009 receipts, 13.6 percent lower than fiscal year 2008 receipts. Adding to transportation budget shortfalls, other revenues provided for the RTP have declined and are expected to continue to decline.

In response, MAG began evaluating methods of cutting project costs while still delivering the major RTP elements. The effort included methods to address public concerns (acquisitions of homes, etc.) and reduce costs, R/W needs, and other impacts for this project.

The effort, a Fourth-tier screening process, resulted in considering other alternatives to a freeway, reducing or “constraining” the freeway and its R/W, and making alignment adjustments. Each of these cost-cutting measures is further discussed below.

**Alternatives to a Freeway**

To reduce costs and impacts of the proposed freeway, the project team considered use of what is termed the Arizona Parkway as an alternative to an access-controlled freeway (see sidebar on this page). The parkway is a nonfreeway, restricted-access facility having greater capacity than major urban arterial streets. The parkway alternative, by design, would provide additional travel capacity without needing full grade separations at intersections with arterial cross streets. In the best-case scenario, average daily traffic (ADT) on the parkway would be approximately 105,000 vehicles per day (vpd), well below the ADT on the proposed freeway, which would range from 120,000 to 175,000 vpd. As a result, the Arizona Parkway would lack sufficient capacity to meet projected travel demand. The Arizona Parkway would not adequately address the projected transportation system capacity deficiency and would not remove a sufficient amount of traffic from the arterial street network and, therefore, would not meet the proposed project’s stated purpose and need. For these reasons, the Arizona Parkway was eliminated from further consideration.

This analysis reinforced that a freeway corridor was the appropriate infrastructure facility; means to reduce the R/W acquisition needs and other costs associated with a freeway facility were reviewed by MAG.

**Constrained R/W Eight-lane Freeway**

To continue in its efforts to undertake cost-cutting measures, MAG, in association with ADOT, examined design refinements that would reduce the R/W width proposed for the freeway without jeopardizing the ability to meet the purpose and need established for the proposed project. The action alternatives advanced from the Third-tier screening process were designed with a freeway cross section that provided three general purpose lanes in each direction and sufficient R/W to add an HOV lane and a general purpose lane in each direction in the median in the future when warranted by travel demand. In addition, the proposed freeway was designed to have side slopes based on ADOT design guidelines, thereby avoiding the need for retaining walls. The Fourth-tier evaluation included an alternative design with a reduced number of lanes (three general purpose lanes and one HOV lane in each direction) and a constrained R/W (see text box on page 3-20 regarding constrained and unconstrained R/W).

The analysis assumed that while the freeway with a constrained R/W section would not preclude future expansion of the freeway, it would make any future widening much more expensive and considerably more disruptive to freeway operations when compared with the unconstrained cross section. Examples of these issues include:

- Widening the freeway through the South Mountains’ ridges would be highly challenging because the additional lanes could encroach on the rockfall containment ditches and could need additional excavation of the mountain ridges.
- Reconstructing on- and off-ramps while widening the freeway to the outside would be disruptive to motorists because the ramps would need to be closed for an extended period of time.
- Removing and reconstructing noise barriers and retaining walls to accommodate additional freeway lanes would be very costly.

The MAG regional travel demand model was used to compare the operational performance of the unconstrained R/W section (four general purpose lanes and one HOV lane in each direction [ten-lane freeway]) and constrained R/W section (three general purpose lanes and one HOV lane in each direction [eight-lane freeway]).

The analysis was conducted to determine whether the reduced number of lanes in the constrained R/W freeway would still meet the need of the proposed freeway.

**Utilities and prior rights**

The term prior rights, as used in this DEIS, refers to a situation involving a utility company that has facilities located on private easements later encompassed by the State’s R/W. In this situation, the utility is given a choice of relocating its facilities onto a public R/W or of acquiring a new private easement and relocating onto it. Either would be at ADOT’s expense.

**“Arizona Parkway” concept**

The Arizona Parkway adds capacity by eliminating left-turn movements at intersections and accommodating such turns elsewhere—a design approach commonly referred to as the Michigan left turn, or indirect left turn. In a Michigan left-turn intersection, a U-turn break in the median on the departure side of the intersection accommodates left-turn movements. Traffic signals can be used at high-volume intersections to control congestion at these U-turn breaks. Key advantages of this parkway configuration over a typical urban arterial street come from eliminating left turns traditionally located at intersections, thereby providing greater capacity, less delay and idling, and less potential for collisions at intersections. For more information, see <www.bqaz.org>.
Many of the recently completed segments of the Regional Freeway and Highway System have been constructed with sufficient R/W for three general purpose lanes in each direction and with the flexibility to accommodate an additional HOV lane in the median without having to acquire more R/W. Any additional general purpose lanes would require widening to the outside, which could trigger acquisition of more R/W and reconstruction of traffic interchanges along the freeway alignment.

Learning from the benefits and challenges of this design, the South Mountain Freeway typical section (number of lanes and R/W) initially considered in the DEIS would have allowed for widening to accommodate one general purpose lane and one HOV lane in the median, thus reducing future costs and community impacts associated with additional lanes. This typical section (a ten-lane freeway) would also have used desirable side slopes according to ADOT design guidelines in lieu of retaining walls.

In 2009, to reduce initial project costs and community impacts, the South Mountain Freeway typical section was reconfigured to three general purpose lanes and one HOV lane in each direction (an eight-lane freeway). In addition, the needed R/W for this section was further reduced by using retaining walls instead of side slopes where additional R/W cost savings would be realized.

The methods used for this analysis were identical to those presented in Responsiveness of the Proposed Freeway to Purpose and Need Criteria, beginning on page 3-27. It is important to note that with the reduction in number of lanes, the relative capacity of the freeway would be reduced by 20 percent. This loss in capacity would have its greatest effect during the peak commuting periods of the day, when the freeway would be operating at capacity. During off-peak times, the severity of the impact would be less because the demand would be less than the capacity of an eight-lane freeway. Although the analysis showed that there would be traffic-related consequences of reducing the number of lanes of the proposed freeway, the eight-lane freeway would still meet the purpose and need criteria, just not as well as the ten-lane freeway. The summarized results follow:

- The distribution of traffic between arterial streets and freeways (as shown in the cut-line analysis) would be about the same between the eight- and ten-lane freeways. This shows that there would be no reduction in the number of trips, just a redistribution of trips to fill the capacity of the freeway and arterial street network.

- Between 2009 and 2035, the daily traffic volume on the proposed action would decrease by 2,000 to 13,000 vpd with the eight-lane freeway when compared with a ten-lane freeway. This traffic would be spread across the region’s arterial street and freeway networks.

- Daily traffic volumes on other freeways in the region would vary by less than 3 percent (plus or minus) between the eight- and ten-lane freeways. This minimal change is explained by the fact that these other freeways would be operating at capacity; therefore, with the eight-lane freeway, motorists would likely shift to driving on arterial streets to avoid congestion on the region’s freeways.

- Daily traffic volumes on arterial streets in the region would increase by up to 10 percent more (depending on location) with the eight-lane than with the ten-lane freeway.

- According to the cut-line analysis, the ten-lane freeway would accommodate 85 percent of the unmet demand, while the eight-lane freeway would accommodate 82 percent. Therefore, the ten-lane freeway would meet 3 percentage points more of the unmet demand than would the eight-lane freeway. To match the capacity of the ten-lane freeway, two additional freeway lanes or six additional arterial street lanes would need to be constructed along with the eight-lane freeway.

- The differences in the duration of level of service (LOS) E or F on the region’s freeways (not including the proposed action) are depicted in Figures 3-9 and 3-10 for the morning and evening commute, respectively. Although some declines in operations would occur, no substantial changes in the operations of the region’s freeways would be caused by the reduction in the number of lanes on the proposed freeway. Similar to the observation regarding traffic volumes on the region’s freeways, with the eight-lane freeway, motorists would likely shift to driving on arterial streets to avoid congestion on the region’s freeways, which would be operating at capacity.

- At eight lanes, the proposed freeway would have areas of evening LOS E or F for 2 to 3 hours and greater, as well as areas with higher LOS (see Figure 3-10); these areas would have less than 2 hours of congestion with the ten-lane freeway. This additional congestion would result from reducing the number of lanes on the proposed freeway.

- The constrained R/W eight-lane freeway (see the section, Alignment Adjustments, beginning on page 3-23) would cost about $200 million less than the ten-lane freeway ($50 million less for construction and $150 million less for R/W). Most of the cost savings associated with the eight-lane freeway would be realized by building retaining walls (rather than slopes that take up a larger area) in areas where land is more expensive, allowing ADOT to avoid higher R/W acquisition costs. Reducing the number of lanes from ten to eight would narrow the freeway footprint by 24 feet.

From this analysis, it was concluded that the constrained R/W freeway (eight-lane freeway) would address the purpose and need criteria as described in Chapter 1, although the unconstrained R/W freeway (ten-lane freeway) would have better performance (less congestion) and would be easier and less expensive to expand in the future, if warranted by traffic demand. The eight-lane freeway, however, would sufficiently address capacity deficiency, would shift an appropriate amount of traffic from the arterial street network to the freeway network, would increase network capacity, and would do so with less R/W acquisition. For example, a...
Figure 3-9  Duration of Level of Service E or F on Eight-lane and Ten-lane Freeways, Morning Commute, 2035

Implementation of an eight-lane freeway instead of a ten-lane freeway would not cause major changes to the duration of LOS E or F conditions on the proposed freeway or the region’s freeways during the morning commute.

Note: Segments without a color operate at LOS D or better during the morning commute.
The proposed freeway would experience more areas of LOS E or F conditions and areas with longer duration of LOS E or F conditions with the eight-lane freeway than with a ten-lane freeway. The eight-lane freeway, however, would not cause major changes to the duration of LOS E or F conditions on the remainder of the region’s freeways during the evening commute. The proposed freeway, however, would experience more areas of LOS E or F conditions and areas with longer durations of LOS E or F conditions with the eight-lane freeway than with the ten-lane freeway (see Location A). This additional congestion would result from reducing the number of lanes on the proposed freeway.
In developing the W59 Alternative, two location options and two drainage channel configuration options were considered between Van Buren Street and Lower Buckeye Road. The two location options considered a W59 Alternative to the west of 59th Avenue and to the east of 59th Avenue. The two drainage channel configuration options both needed the drainage channel to be located on the eastern side of the W59 Alternative to capture the surface water generally flowing from the east. However, the channel could be located either between the freeway and frontage road or east of the frontage road. Ultimately, through analysis of projected impacts, ADOT, MAG, and the City of Phoenix determined that the best location of a drainage channel for the W59 Alternative is west of 59th Avenue between Van Buren Street and Lower Buckeye Road and that the drainage channel would be located between the freeway and the frontage road. The other options were eliminated from further study.

**Alignment Description**

The W59 Alternative would follow the W55 Alternative alignment south of Lower Buckeye Road. North of Lower Buckeye Road, the W59 Alternative would remain parallel and adjacent to 59th Avenue on its western side. The W59 Alternative would use a portion of the existing 59th Avenue R/W owned by the City of Phoenix. This area, approximately between Van Buren Street and the Roosevelt Irrigation District (RID) canal, existing 59th Avenue traffic would be carried on either side of the proposed freeway on frontage roads (see sidebar on this page). Southbound 59th Avenue traffic would be placed on a frontage road on the western side of the proposed freeway, and northbound 59th Avenue traffic would be located on a frontage road on the eastern side of the freeway. Access would be provided to and from 59th Avenue for the properties adjacent to the frontage roads. The frontage roads and the freeway would be separated by walls, with on- and off-ramps providing movement between the facilities, at approximately every mile. The frontage roads would be two lanes wide on each side of the W59 Alternative. The W59 Alternative would connect to I-10 (Papago Freeway) with a system traffic interchange. Connecting the proposed freeway to I-10 (Papago Freeway) would result in modifications to the existing service traffic interchanges (see Figure 3-29).
the W59 Alternative, drivers would experience fewer delays and shorter average travel times. Additionally, the construction area along I-10 would be shorter with implementation of the W59 Alternative than with the W55 Alternative: 4 miles versus 5 miles (W59 Alternative Environmental and Engineering Overview [2010]).

Construction Impacts

The W55 Alternative would have required a complex, skewed bridge where the freeway would have spanned both 59th Avenue and the RID canal. Although design concepts were developed that would have accommodated these constraints, construction would have been more expensive than with a traditional bridge overpass and would have caused extensive disruption to local traffic along 59th Avenue. These complex design and construction methods would not be needed with the W59 Alternative.

The W59 Alternative would not reconstruct the 51st Avenue Bridge at I-10. The W59 Alternative would cross the UPRR tracks on a grade-separated structure. 59th Avenue traffic on the frontage roads would cross using two grade-separated structures: one for the northbound frontage road and one for the southbound frontage road. Coordination with UP RR would be required to determine the necessary design considerations and concerns.

Environmental Considerations

Environmental information was reviewed to determine whether the W59 Alternative or W55 Alternative offered any important advantages or constraints over each other. The major differentiators between the alternatives related to displacements and security. Table 3-6 summarizes the anticipated displacement effects of the W59 and W55 Alternatives.

During 2006, ADOT held numerous meetings with business owners, the City of Phoenix, and the Arizona Department of Homeland Security regarding the petroleum storage facilities at 51st Avenue and Van Buren Street. This tank farm provides the majority of fuel for Phoenix Sky Harbor International Airport and is considered by the City of Phoenix and the State of Arizona as a potential terrorist target. As a result of the stakeholder meetings, the W55 Alternative was considered viable if specific security measures were incorporated during construction. The measures included security barriers on the eastern side of the freeway and ramps. The barriers would reduce the potential of vehicles deliberately driving off the freeway and would reduce the tank farm’s visibility from the freeway. Additionally, security cameras would be installed to monitor the security barrier and property line. These precautions would not be necessary with the W59 Alternative.

Fourth-tier Screening Results

Fourth-tier screening analyses led to the following conclusions:

➤ A freeway is still needed, and a lower-capacity facility (Arizona Parkway) would not meet the purpose and need for the proposed project.
➤ Reducing the number of through lanes by two (to result in an eight-lane freeway) and reducing the R/W needed for the proposed freeway would still meet the purpose and need established for the project at a lower cost and with fewer impacts.
➤ Although the constrained R/W for the eight-lane freeway would not preclude future expansion of the freeway, it would make any future widening considerably more disruptive to traffic and to nearby residents and businesses and would be much more expensive.
➤ Because the W59 Alternative would connect to I-10 at an existing service traffic interchange, I-10 (Papago Freeway) traffic would be less affected and have fewer ramp closures, which would be preferable to the greater I-10 operational impacts under the W55 Alternative.
➤ Although the W59 Alternative would cost approximately 3 percent more than the W55 Alternative, the project team determined the operational benefits to I-10 to be worth the additional expense.

Because of the factors discussed above, the W59 Alternative was carried forward and the W55 Alternative was eliminated from further consideration.

### Table 3-6 Comparison of Displacements, W55 and W59 Alternatives

<table>
<thead>
<tr>
<th>Effect</th>
<th>Action Alternative</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>W55</td>
</tr>
<tr>
<td>Business displacements</td>
<td>64</td>
</tr>
<tr>
<td>Single-family residential displacements</td>
<td>19</td>
</tr>
<tr>
<td>Multifamily residential displacements*</td>
<td>0</td>
</tr>
</tbody>
</table>

* numbers represent total number of residential units, not number of structures, and all units may not be occupied

### Alignment Screening and Further Design Adjustments (Fifth Tier)

#### Community Alignment

In January 2010, the ADOT Director received a letter from the Community Governor, who indicated that the Community was willing to assist in conducting a study of the proposed South Mountain Freeway on Community land. The Governor requested that the following concerns be addressed in developing a proposed alignment on Community land:

➤ mitigation of negative impacts of the freeway (noise, trash, etc.)
➤ avoidance of cultural sites and culturally important properties
➤ preservation of traditional routes and wildlife corridors between the Sierra Estrella and the South Mountains
➤ reduction of truck and commuter traffic on 51st Avenue and Beltline Highway

In response, the project team conducted preliminary analyses of projected engineering issues, cultural resources impacts, natural resources, multiuse crossings, air quality impacts, noise level impacts, socioeconomic impacts, and Section 4(f) issues. The project team created preliminary designs for major features of the
potential freeway alignment (termed the Community Alignment, Figure 3-11), including proposed freeway cross sections, horizontal and vertical alignments, service traffic interchanges, modifications to local streets and intersections, drainage facilities, bridge structures, major utilities, maintenance needs, landscaping, and aesthetic components. The project team also developed traffic projections for the Community Alignment. The project team compiled a description of current conditions along the Community Alignment and briefly assessed the types of impacts the Community could expect from construction and operation of a freeway along the Community Alignment.

ADOT discussed the results of the preliminary analyses with the Community’s Transportation Technical Team (TTT) in the summer and fall of 2010 and delivered its report on these preliminary analyses in November 2010. Between December 2010 and March 2011, the Community conducted extensive outreach to its members regarding the proposed Community Alignment. After considering the project team’s preliminary findings and the comments and concerns of its members, the Community Council approved Resolution GR-164-11 authorizing a referendum of Community members to favor or oppose the construction of the proposed South Mountain Freeway on Community land or to support a no-build option. The referendum occurred in February 2012, and Community members voted in favor of the no build option. Therefore, the Community Alignment was not carried forward for further study and the E1 Alternative was carried forward as the only action alternative in the Eastern Section.

**W59 Alternative Options through Laveen Village**

In a letter dated July 18, 2010, the City of Phoenix requested that ADOT and FHWA reexamine the alignment of the W59 Alternative near Dobbins Road in Laveen Village (see Figure 3-11). The alignment presented to the public in 2005 generally followed 63rd Avenue between Dobbins and Elliot roads. This alignment (termed the 63rd Avenue Option) would avoid two historic properties in the area, the Hudson Farm and the Barnes Dairy Barn.

The Fifth-tier screening process resulted in an alignment shift along the W59 Alternative near Dobbins Road. An alignment was examined on Gila River Indian Community land, but it was not advanced for further study.
The 63rd Avenue Option would adversely affect the planned Laveen Village core and would conflict with City-approved zoning activities in Laveen Village that occurred in the latter part of the past decade.

The 63rd Avenue Option would not be consistent nor compatible with City of Phoenix long-range plans for the Laveen Village core. To support the creation of the Laveen Village core (as planned since the mid-1980s), the City of Phoenix plans to widen Dobbins Road from two lanes to four lanes (with a center turn lane) and has changed the area's zoning to accommodate high-intensity commercial and residential land uses. The Laveen Village core is essentially “downtown” Laveen Village (City of Phoenix 2004b).

In the July 18, 2010, letter, the City of Phoenix supported shifting the alignment east approximately ¼ mile to be more consistent with the Laveen Village core plans. This alignment (termed the 61st Avenue Option), however, would affect a historic property in the area, the Hudson Farm.

A public meeting was held in Laveen in February 2011 to present the 61st Avenue Option and 63rd Avenue Option of the W59 Alternative and to gather input regarding local support for protecting the Hudson Farm.

On June 10, 2011, ADOT submitted a formal request to FHWA to consider an alignment on 61st Avenue (through the Hudson Farm property). FHWA, after serious consideration, concluded the agency could not support the 61st Avenue Option because of its impacts on the historic property.

As a result, examination of other potential avoidance alternatives (besides just the 63rd Avenue Option) was undertaken for the W59 Alternative. At the same time, the study team reevaluated the historic properties in the area. This reevaluation confirmed the importance and eligibility for protection from Section 4(f) of the Hudson Farm and Barnes Dairy Barn, but also determined that the Dobbins Road Streetscape was no longer eligible. This finding allowed for greater flexibility in locating freeway alignments in the area. With this new information, the project team evaluated alignments that would be located east of, west of, and between the 63rd Avenue Option and the 61st Avenue Option.

After extensive discussions with the City of Phoenix and MAG, FHWA and ADOT determined that the 62nd Avenue Option (located between the 63rd Avenue Option and the 61st Avenue Option) would avoid historic properties in the area and would not conflict with City-approved zoning activities in Laveen Village; therefore, the 62nd Avenue Option of the W59 Alternative was advanced for further study and the other options were eliminated from further consideration.

Fifth-tier Screening Results

Fifth-tier screening analyses led to the following conclusions:

➤ In January 2010, at the Community's request, the project team developed an alignment on Community land. However, the Community rejected this freeway alignment. The Community Alignment, therefore, was not carried forward for further study.

➤ After discussions with the City of Phoenix and considering input from the public, the project team adjusted the alignment of the W59 Alternative in the Dobbins Road vicinity from 63rd Avenue eastward to 62nd Avenue. This design adjustment avoided historic properties in the area and better conformed to recent local zoning decisions and with the City of Phoenix's General Plan with respect to Laveen Village.

Alternatives Development and Screening Process Conclusions

By conducting a multidisciplinary process to screen action alternatives, ADOT, FHWA, and stakeholders participated in an approach in which federal, State, and local agencies (and different departments within those agencies) reviewed and concurred with the alternatives development and screening process. Approaches to each step and findings of each step were reviewed. This led to certain beneficial outcomes in the consideration of the proposed action. Such effects included:

➤ a comprehensive set of alternatives including all modes was considered at the start of the EIS process

➤ a comprehensive set of diverse viewpoints and expertise relevant to pertinent determinations associated with environmental concerns, design requirements, traffic operation optimization goals, planning-level cost estimates, and concerns of local importance was represented

➤ a balanced comparison of the above criteria

➤ assurance that the screening process was an open process, with results of each step being shared with project team members, local jurisdictions, and the public in a timely manner (see Chapter 6, Comments and Coordination, for additional information regarding public disclosure)

The following conclusions were reached through the screening process:

➤ The purpose and need for the proposed action, as identified in Chapter 1, Purpose and Need, was confirmed.

➤ Nonfreeway alternatives (e.g., TSM/TDM, transit, local arterial street network improvements, Arizona Parkway) alone would not fully satisfy the purpose and need criteria of the proposed action.

➤ A common point in the Study Area located east of 59th Avenue and south of Elliot Road, as illustrated in the text box on page 3-8, allowed for the evaluation and comparison of action alternatives in two geographic areas: a Western Section and an Eastern Section.

➤ The South Mountains share a common boundary with—and actually extend onto—Community land for a distance west of the common point. Alternatives located south of the Community or north of the mountains would not be prudent and feasible (see section, Eastern Section, on page 3-9 and Table 3-5 on page 3-12). Therefore, any action alternative considered must use either a portion of the mountains, be located on Community land, or both. Because the Community has not allowed the detailed study of alternatives on Community land, there is no prudent and feasible alternative to avoid use of the resources of the South Mountains afforded protection under Section 4(f), including traditional cultural properties and SMPP as a public park and as a historic resource [supported in text presented in Chapter 5, Section 4(f) Evaluation]. Therefore, using a portion of the mountains is an unavoidable consequence of the E1 Alternative.
From EIS process inception for the proposed action, both ADOT and FHWA have worked to engage the Community to develop alternatives on Community land. No alternatives on Community land are studied in detail in the DEIS. To date, the Community has not permitted ADOT to study alternatives in detail on Community land. Despite the efforts to formally study an alternative in detail on Community land, ADOT and FHWA determined that an alternative alignment on Community land is not feasible. The EIS process of evaluating the proposed action in locations other than on Community land will continue.

A logical, sequential, step-by-step process using data and expertise from multiple disciplines (e.g., environment, design, traffic performance) was used to conclude which of many alignment alternatives represented a full range of reasonable alternatives and which should be eliminated from further consideration.

The action alternatives carried forward for detailed study in the DEIS represented a range of reasonable alternatives.

### Compliance with Section 404(b)(1) Guidelines

Provisions set forth in Section 404(b)(1) of the CWA were the criteria used to evaluate alternatives that would involve discharge of dredged or fill material [see the section, Waters of the United States](#) for the discharge of dredged or fill material. The section, Biological Resources, beginning on page 4-117, outlines measures such as multiuse wildlife crossings that would be implemented in association with natural drainages to mitigate project-related impacts.

### Responsiveness of the Proposed Freeway to Purpose and Need Criteria

Previous text in this chapter described the process used to develop and screen various alternatives to 1) determine the types, or modes, of transportation improvements that could meet the established purpose and need criteria for the proposed action and 2) determine the best possible locations for these improvements. One tool used to support the screening process was a modeling analysis that forecast regional traffic conditions as reasonably foreseeable for 2035. Assessment of traffic volumes, traffic conditions, travel distribution, capacity deficiencies, and travel time provided the project team a basis to evaluate all alternatives considered in terms of responsiveness to purpose and need criteria. Determinations to eliminate nonfreeway alternatives from further study were based on analysis findings. The results guided the project team in its assessment of operational characteristics of the future road network, with and without the proposed freeway in place, further confirming the determination that a freeway is the appropriate transportation mode for the Study Area.

### Traffic Modeling Background Information

To conduct the analysis, the project team used the tools described in Table 3-7 and, in so doing, applied reasonable assumptions about future traffic characteristics.

### Methodology

The traffic assessment for the Study Area employed the MAG travel demand model (TransCAD software platform), as certified by FHWA and reviewed by the U.S. Environmental Protection Agency (EPA) for air quality conformity. The model projects demand for multiple modes of travel, including automobile, bus, and light rail. Key model inputs used to forecast travel demand included:

- socioeconomic data based on the adopted general plans of MAG members, along with population and economic forecasts and the existing and planned transportation infrastructure as identified by MAG members
- the anticipated average number of vehicle trips within the region (including those to and from the region’s households) on a daily basis (this number is monitored regularly by MAG)
- the distribution of transportation modes used by travelers in the MAG region (also monitored regularly by MAG)
- the capacity of the transportation infrastructure to accommodate regional travel
- the future transportation infrastructure established using RTP-planned projects and improvements from known arterial street network improvements assumed to be made by the County, Cities, and private developers

### Table 3-7 Traffic Analysis Tools Used to Assess a Freeway’s Effect on Identified Needs

<table>
<thead>
<tr>
<th>Analysis Toola</th>
<th>Tool Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td>Future Traffic Volume Projections (Travel Demand Analysis) (TransCAD)</td>
<td>Establish overall demand for and distribution of use of the future network and traffic volume on proposed action</td>
</tr>
<tr>
<td>Trip Redistribution (Cut-line Analysis)</td>
<td>Evaluate proposed action’s traffic redistribution effect on the network</td>
</tr>
<tr>
<td>Level of Service Analysis (TransCAD)</td>
<td>Determine quality of service of network resulting from proposed action and determine capacity needs of proposed action to operate at an acceptable level of service</td>
</tr>
<tr>
<td>Existing and Projected Travel Time and Congestion Analysis (TransCAD)</td>
<td>Determine proposed action’s effect on network delay and congestion reduction</td>
</tr>
<tr>
<td>Trip Distribution (Select Link Analysis)</td>
<td>Establish trip origins and destinations using the proposed freeway</td>
</tr>
</tbody>
</table>

* Analytical tools are further described in the section, Key Traffic Modeling Definitions, on this page.

* TransCAD is the travel demand modeling software platform used by the Maricopa Association of Governments.

* Future planned transportation network analyzed with and without the proposed action
Key assumptions used in analysis of system capacity deficiency

The traffic model examined existing conditions and forecast travel demand for 2035 (updated for this project from the 2026 forecasts used for the RTP) with and without the proposed action. Important analytical assumptions were:

- Nonconstruction enhancements: System enhancements were made in the model to improve the operational characteristics of the existing road network without the proposed action in place. These enhanced TSM measures.
- Mass transit enhancements: Additional capacity beyond what is planned in the RTP was assigned to bus service, light rail, and HOV lanes to reduce dependency on single-occupancy vehicles for travel in the MAG region.
- Existing network enhancements: Increased improvements beyond what is planned for the major arterial street network as identified in the RTP were considered in the model.
- Non construction enhancements: System segments and on arterial streets. Because the RTP is an integrated system, future operational characteristics of traffic on any one component will affect and will be affected by traffic on other components. The following text addresses these issues.

Effects of the Proposed Freeway on Arterial Street Traffic Volumes

Six cut lines were identified for use in assessing the possible effect of the proposed freeway on traffic volumes, using the arterial street network. Figure 3-12 presents the forecast ADT volumes on the arterial streets and on the freeways through the cut lines (shown in Figure 3-13), with and without the proposed freeway (volumes for the proposed freeway reflect the alignment as proposed in the RTP).

The analysis illustrates a shift in traffic volumes from the arterial street network to freeways if the proposed freeway were in operation in 2035. The traffic reduction on arterial streets is projected to be as high as 82,000 vpd across a single cut line and 277,000 vpd across all six cut lines. As explained in the previous section, this shift in ADT volumes from arterial streets to freeways would not adversely affect the performance of the Regional Freeway and Highway System. Meanwhile, the shift would greatly reduce the pressure on the arterial street network. Such shifts are the intent of the Regional Freeway and Highway System.

Effects of the Proposed Freeway on Capacity Deficiency

Data from the cut-line analysis were used to calculate the capacity deficiency of the road network, assuming the network were to operate at LOS D on average throughout a given day. The analysis considered the capacity deficiency of the road network in the Study Area with and without the proposed freeway in operation in 2035 (see sidebar on this page). Capacity deficiency was calculated by comparing the total capacity and the total demand (projected 2035 volumes) of all of the roads that would cross the 41st Street cut line (see Figure 3-13). According to the assessment, without the proposed freeway in place the existing roads and RTP-planned roadway improvements would accommodate about 76 percent of the demand projected for 2035, leaving 24 percent of the anticipated demand unmet (capacity deficiency—congestion and delays). If better-than-planned scenarios for such modal alternatives as nonfreeway planned improvements (e.g., increases in funding, increases in the number of express bus routes, increases in ridership for transit modes) were to occur,
With the proposed freeway in operation, additional planned capacity would be added to the region’s freeway system. With the added capacity, freeway volumes would be redistributed, with most freeway segments experiencing reduced average daily traffic volumes. Demand on the arterial street grid would also shift; almost all sampled arterial street segments would experience reduced daily traffic volumes.

Source: Maricopa Association of Governments, 2010b; extrapolated analysis

With the proposed freeway in operation, additional planned capacity would be added to the region’s freeway system. With the added capacity, freeway volumes would be redistributed, with most freeway segments experiencing reduced average daily traffic volumes. Demand on the arterial street grid would also shift; almost all sampled arterial street segments would experience reduced daily traffic volumes.

Source: Maricopa Association of Governments, 2010b; extrapolated analysis
What would traffic be like on the proposed freeway if it were fully constructed and operating in 2035?

Projected volumes would range from 120,000 to 175,000 vehicles per day. Similar volumes were being experienced on other freeway segments in the region (Maricopa Association of Governments, 2010b):

- I-10 (Maricopa Freeway), between Bay and Warner roads, had three general purpose lanes and one HOV lane in each direction and an ADT volume of 151,000 vehicles.
- SR 101L (Agua Fria Freeway), between CamelBack and Bethany Home roads, had three general purpose lanes in each direction and an ADT volume of 128,000 vehicles.
- SR 202L (Loop 202), between Ray and Warner roads, had three general purpose lanes in each direction and an ADT volume of 128,000 vehicles.

A rounded from projections presented later in this chapter for the W59 Alternative

The total volume removed from the arterial street network for all six cut lines with the proposed freeway in place in the Study Area in 2035 would be 277,000 vehicles per day. Based on the arterial lane capacity from the Maricopa Association of Governments travel demand model, this equates to 33 arterial street-lanes of traffic being removed from the six cut-line locations. The cut-line analyses validate a purpose of the proposed action: to redistribute traffic appropriately based on travel needs.
13 percentage points of the 24 percent deficiency would be accommodated (Figure 3-14); the network would still maintain an 11 percent capacity deficiency.

The same analysis with the proposed freeway in operation in 2035 concluded that the met demand would increase to 82 percent; better-than-planned scenarios noted above, if achieved, would reduce network deficiency to 5 percent. The proposed action would capture about half of the capacity deficiency not captured by these other modes.

Forecast Traffic Volumes on the Proposed Freeway

In 2035, forecast ADT on the proposed freeway would vary depending on location. Projected ADT would range from 120,000 to 175,000 vehicles. These projected volumes are similar to volumes being experienced on other freeways in the MAG region (see sidebar on facing page). The projected volumes demonstrate:

- Motorists would place a high demand on the proposed freeway in this area of the MAG region.
- The proposed freeway, when in operation in 2035, would function as an integral part of the RTP.

Level of Service

The previous sections described how the proposed freeway, by adding capacity to the freeway system in the MAG region, would reduce traffic on some freeway segments and reduce traffic on the arterial street network. This section presents the results of the analysis to assess how these changes in traffic volumes would translate to system efficiency in terms of LOS.

Future travel and socioeconomic conditions were modeled in TransCAD (see Table 3-7, on page 3-27) to determine the duration of LOS E or F in 2035 with and without the proposed freeway during the morning and evening commute periods. Results of the analysis are illustrated in Figures 3-15 and 3-16. Notable observations from the analysis are:

- For an urban area, such as the Phoenix metropolitan area, it is expected that freeways would operate at LOS E or F during some portion of the peak commuting periods. Demand to use the proposed freeway would be high (an intended outcome).
- When the heavy congestion duration would last longer than 1 to 2 hours, the utility of the freeway would be reduced and regional mobility hampered.
- The number of freeway segments operating at LOS E or F would be higher during the evening commuting period than in the morning commuting period.
- During the morning commute, the freeways inbound to downtown Phoenix including eastbound I-10 (Papago Freeway), westbound I-10 (Maricopa Freeway) along the Broadway Curve, and westbound SR 202L (Red Mountain Freeway) would experience shorter durations of LOS E or F with the proposed freeway than without. Additionally, the inner loop freeways, I-10 and I-17, that encircle downtown Phoenix would experience shorter durations of LOS E or F with the proposed freeway than without.
- During the evening commute, portions of planned SR 30 and SR 202L (San Tan Freeway) would experience a longer duration of LOS E or F with the proposed freeway than without. This demonstrates that the freeways would be in high demand and would work as intended as a part of the loop freeway system.
- During the evening commute, almost all of the region’s freeways would experience long periods of LOS E or F, including the proposed freeway. Because most of the freeways providing service outbound from downtown Phoenix would experience over 3 hours of LOS E or F, it is difficult to identify substantial differences between the evening conditions with and without the proposed freeway. However, when comparing other measures of effectiveness, such as capacity deficiency and travel time, conditions with the freeway would still be better than conditions without the freeway during the evening commute.

Figure 3-14 Met and Unmet Demand with and without the Proposed Freeway, 2035

<table>
<thead>
<tr>
<th>Percentage of systemwide demand</th>
<th>Met demand</th>
<th>Unmet Demand</th>
</tr>
</thead>
<tbody>
<tr>
<td>Without proposed freeway</td>
<td>76%</td>
<td>24%</td>
</tr>
<tr>
<td>Without proposed freeway; nonfreeway improvements performing better than planned</td>
<td>76%</td>
<td>3% 5% 5% 11%</td>
</tr>
<tr>
<td>With proposed freeway</td>
<td>76%</td>
<td>3% 5% 5% 6% 5%</td>
</tr>
</tbody>
</table>

Source: Maricopa Association of Governments, 2010b; extrapolated analysis

* Unmet demand means delays and congestion for travelers on the Maricopa Association of Governments (MAG) transportation network.
* The analysis assumes that the MAG Regional Transportation Plan is fully implemented.
* Improvements that could occur in the better-than-planned scenario (see sidebar on page 3-28)
* Transportation system management
* Transportation demand management

Implementation of the freeway would not completely solve the regional systemwide capacity deficiency in 2035. The proposed freeway’s additional operating capacity would alleviate about 55 percent (see red bar) of the projected 11 percent regional system capacity shortfall when incorporating the most optimistic scenario for adoption and performance of nonfreeway improvements.

Projected Travel Time

Within the Study Area, existing traffic congestion has decreased travel speeds during much of any given day on the region’s freeways or on its arterial street network. The amount of time a motorist spends driving each day to and from the same origin and destination continues to increase. Travel time is important to most drivers; further, increases in travel time translate to further congestion and congestion-related impacts (as certainly would be the case under the No-Action Alternative). It is important, therefore, to examine representative travel times in different locations and project to 2035 what travel times would be with and without the proposed action.
Figure 3-15 Duration of Level of Service E or F with and without the Proposed Freeway, Morning Commute on Freeways, 2035

During the morning commute, there would be little or no congestion on the proposed freeway. On adjacent freeways, the proposed freeway would provide relief by eliminating congested freeway segments and reducing the duration of congested conditions. These observations are most noticeable in the graphics at the following locations:

Location A: I-10 (Papago Freeway) west of the proposed action would experience shorter durations of congestion with the proposed freeway than without the proposed freeway.

Location B: I-10 (Maricopa Freeway) at the Broadway Curve would be entirely congested for over 3 hours without the proposed freeway, but would have a few segments with 2 or 3 hours or less than 2 hours of congestion with the proposed freeway.

Location C: SR 202L (Red Mountain Freeway) between I-10 and SR 101L (Pima Freeway) would experience shorter durations of congestion with the proposed freeway than without the proposed freeway.
Figure 3-16  Duration Level of Service E or F with and without the Proposed Freeway, Evening Commute on Freeways, 2035

During the evening commute, almost all of the region’s freeways would experience long periods of LOS E or F conditions. In some cases, the congestion would occur in both directions of travel. Because most of the system would experience travel demand in excess of the threshold for over 3 hours of LOS E or F conditions, it is difficult to identify substantial differences between the evening conditions with and without the proposed freeway. However, when comparing individual freeway segments using measurements other than duration of LOS E or F (such as volume-to-capacity ratios, hours of delay, travel time), the most congested areas resulted in the following observations:

Location A: Westbound I-10 (Papago Freeway) between I-17 and SR 101 L (Loop 101) would experience similar levels of delay.

Location B: Eastbound I-10 (Maricopa Freeway) between SR 51 and US 60 would experience 30 percent shorter delays with the freeway than without the freeway.

Location C: Eastbound I-10 (Maricopa Freeway) between US 60 and SR 202 L (Loop 202) would experience 30 percent shorter delays with the freeway than without the freeway.

Note: Segments without a color operate at LOS D or better during the evening commute.
Table 3-8  Regional Travel Times, 2035

<table>
<thead>
<tr>
<th>Freeway Segment</th>
<th>Begin</th>
<th>End</th>
<th>Without Proposed Freeway</th>
<th>With Proposed Freeway</th>
<th>Difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Avondale</td>
<td>Downtown Mesa</td>
<td>Westbound</td>
<td>46</td>
<td>45</td>
<td>-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Eastbound</td>
<td>51</td>
<td>49</td>
<td>-2</td>
</tr>
<tr>
<td>Avondale</td>
<td>Downtown Scottsdale</td>
<td>Westbound</td>
<td>36</td>
<td>35</td>
<td>-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Eastbound</td>
<td>40</td>
<td>39</td>
<td>-1</td>
</tr>
<tr>
<td>Avondale</td>
<td>Arizona State University (Tempe Campus)</td>
<td>Westbound</td>
<td>33</td>
<td>31</td>
<td>-2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Eastbound</td>
<td>35</td>
<td>34</td>
<td>-1</td>
</tr>
<tr>
<td>I-10\textsuperscript{a} (Maricopa Freeway)/SR 202L\textsuperscript{b} (Santan Freeway) System Traffic Interchange</td>
<td>I-10 (Papago Freeway)/SR 101L\textsuperscript{c} (Agua Fria Freeway) System Traffic Interchange</td>
<td>Eastbound (via I-10)</td>
<td>42</td>
<td>43</td>
<td>+1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Westbound (via I-10)</td>
<td>50</td>
<td>44</td>
<td>-6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Eastbound</td>
<td>42</td>
<td>26</td>
<td>-16</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Westbound (via I-10 or SR 202L)</td>
<td>50</td>
<td>27</td>
<td>-23</td>
</tr>
<tr>
<td>Ahwatukee Foothills Village</td>
<td>Phoenix Sky Harbor International Airport</td>
<td>Northbound</td>
<td>46</td>
<td>41</td>
<td>-5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Southbound</td>
<td>47</td>
<td>41</td>
<td>-6</td>
</tr>
<tr>
<td>Ahwatukee Foothills Village</td>
<td>Downtown Scottsdale</td>
<td>Northbound</td>
<td>37</td>
<td>34</td>
<td>-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Southbound</td>
<td>41</td>
<td>37</td>
<td>-4</td>
</tr>
<tr>
<td>Ahwatukee Foothills Village</td>
<td>Downtown Phoenix</td>
<td>Northbound</td>
<td>33</td>
<td>29</td>
<td>-2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Southbound</td>
<td>37</td>
<td>31</td>
<td>-6</td>
</tr>
</tbody>
</table>

Travel times were calculated using the TransCAD model results based on the road type and projected LOS. The two trips presented in Figure 1-13, on page 1-20, were incorporated into the 2035 forecast conditions. The results for the two trips for conditions with and without the proposed freeway are presented in Figure 3-17. Additional trips were identified to represent a regional perspective. As depicted in Table 3-8, motorists undertaking regional trips would also experience shorter travel times with the proposed action. Travel time savings indicated in Figure 3-17 and Table 3-8 are based on an individual vehicle for a specific trip. When travel time savings are considered cumulatively for all vehicles traveling in the region with the proposed freeway in operation, the reader can begin to see the aggregate time savings realized. Further, a monetary savings can be assigned to the time savings: the region would realize a savings of approximately $200 million annually once the freeway were to become...
following conclusions are reached:

- Nonfreeway alternatives, separately or in combination, would capture only a small percentage of the capacity deficiency of the region’s transportation network.

- The proposed freeway would serve as a planned link in the Regional Freeway and Highway System, causing traffic on the region’s freeways to be redistributed. In most cases, the proposed freeway would remove traffic from some segments of freeways, while other segments would experience RTP-intended increases in daily volumes. The proposed freeway would increase the capacity of the region’s freeways in response, in part, to projected regional travel demand.

- The proposed freeway would appropriately shift a substantial portion of travel demand from the arterial street network to the freeway network in 2035. Within the Study Area, travel demand would remain relatively the same with or without the proposed freeway, demonstrating that the proposed freeway would absorb the majority of volume projected in the Study Area.

- The proposed freeway would increase projected 2035 network capacity by capturing almost one-half of the projected 2035 deficiency (see Figure 3-14).

- Travel times during the morning and evening commuting periods at representative locations of the regional transportation network would be shorter with the proposed freeway in operation in 2035 than without the proposed freeway.

- Motorists would place a high demand for the proposed freeway in the Study Area.

The freeway alternative is the appropriate solution to the regional transportation need identified in the Study Area. The freeway alternative would serve as a planned link in the loop system in the Regional Freeway and Highway System, optimize overall Regional Freeway and Highway System performance, and redistribute traffic as intended between the arterial street and freeway networks.

**Additional Benefits of the Proposed Freeway**

Identification of the freeway mode as the preferred mode for the proposed action would result in additional benefits related to the purposes for a major transportation facility in the Study Area and would also provide system linkage, improve regional mobility, and be consistent with local and regional planning. (See Chapter 1, Purpose and Need, regarding FHWA guidance for determining a proposed project’s purpose and need.)

**System Linkage**

The Regional Freeway and Highway System, a major component of the RTP, addresses the region’s transportation needs. The Regional Freeway and Highway System was designed to function as part of an integrated surface transportation network comprising an arterial street network, a system of loop freeways, and major freeways connecting to cities outside the region. System continuity is critical in optimizing:

- the effectiveness of individual network segments
- the use of transit
- freeway management strategies

The RTP-planned improvements for the Regional Freeway and Highway System assumed that a freeway would be located in the Study Area in the foreseeable future. If a freeway were not built to provide this capacity, future traffic distributions and volumes would vary from those used to plan and design other major facilities. Because of these discrepancies, recent improvements could be oversized (e.g., too many lanes), undersized (e.g., too few lanes), and/or could operate in a manner that would not satisfy the intended uses.

As an example, the freeway was planned as a portion of SR 202L, in part to accommodate longer trips in the MAG region and to reduce demand on other parts of the regional freeway, Interstate, and arterial street networks. Without the connecting link created by the proposed freeway, SR 202L (Santan Freeway) would be undersized in 2035. Because I-10 (Maricopa Freeway) would not have the capacity to accept the full traffic volume the Santan Freeway could deliver to it, motorists who might have used the Santan Freeway may choose other available but already congested routes.

The proposed freeway would also serve as an important link to planned transportation facilities in the region. Two transportation projects in initial planning stages and adjacent to the Western Section Preferred Alternative would be affected if the No-Action Alternative were to be the Selected Alternative: SR 30 and Avenida Rio Salado (ARS)/Broadway Road. Both projects have been planned to address important east–west travel demand and to provide motorists with alternatives to using the heavily congested I-10 (Papago Freeway).

The proposed SR 30, part of the Regional Freeway and Highway System and RTP, would construct a new freeway between SR 303L and the proposed action (connecting south of Broadway Road), in the interim, with future plans to ultimately extend SR 30 farther west to SR 85. The proposed ARS project, being planned by the City of Phoenix as a part of the RTP Arterial Streets Program, would involve developing new east–west arterial street capacity south of the Salt River to provide better access to and from downtown Phoenix and to connect to the Regional Freeway and Highway System. The proposed ARS project would widen, improve, and extend Broadway Road from 7th Street to, in the interim, 51st Avenue, with future plans to ultimately connect to the proposed action and to SR 30. More information about SR 30 is available at <www.azdot.gov/Highways/Valley_Freeways> and about the ARS project is available at <www.avenidariosalado.com/about.php>.

If the No-Action Alternative were the Selected Alternative, both SR 30 and ARS would need to be reassessed in terms of purpose and need, logical termini, and traffic performance. If a system traffic interchange were not provided at the eastern terminus of SR 30 with the proposed freeway, eastbound freeway–volume traffic would enter a local road network designed for—at most—arterial-street traffic loads: an unworkable configuration. The length and alignment of SR 30 would likely have to be altered. Therefore, the proposed freeway mode plays an important role in relation to operation of the region’s existing and planned freeway systems.
Regional Mobility
As presented in Chapter 1, Purpose and Need, the Study Area for the proposed action is located such that it would serve an area that would experience almost 50 percent of the projected increases in population, housing, and employment between 2005 and 2035 for the entire MAG region.

As an important component of the loop route function of the Regional Freeway and Highway System, the proposed freeway would help to address east–west regional mobility needs. Figure 3-18 illustrates the results of a select link analysis. In this analysis, the origins and destinations of all vehicles forecast to be on the proposed action through SMPP were plotted. A projected 73 percent of the travelers who might use the proposed action would have origins and/or destinations near the proposed action. The proposed action would be used heavily by traffic from the eastern and western areas of the MAG region. This conclusion is supported by findings recounted in the section, Need Based on Socioeconomic Factors, beginning on page 1-11.

Legislation – Regional and Local Planning
Regional Planning Context
When county voters passed Proposition 300 in 1985, public and local planning agencies expected the Regional Freeway and Highway System would be implemented as planned. STB approval of the South Mountain Freeway alignment in 1988 reinforced that expectation. What essentially is now the proposed freeway has been included in MAG transportation planning documents since 1985 and is included in the RTP. Therefore, a freeway in the Study Area is consistent with voter mandate, regional planning objectives, and public expectations.

Local Planning Context
The proposed action is directly or indirectly referenced in municipalities’ long-range planning efforts.

Avondale
The proposed action is not mentioned specifically in the adopted Avondale General Plan 2030 (2012). The circulation (transportation) element of the plan, however, identifies “promote Avondale in regional transportation issues” as a goal. In addition, one of the policies in the plan’s land use element is to “coordinate with Goodyear, Phoenix, Litchfield Park, Tolleson, and Maricopa County regarding land use and transportation along Avondale’s borders.” The proposed action is not inconsistent with the Avondale General Plan 2030.

Chandler
Only a small portion of Chandler is located in the Study Area. This portion is designated for employment uses. The City of Chandler General Plan (2008) does not specifically discuss the proposed action, but does show the South Mountain Freeway as a proposed freeway on the Regional Context Map.

Phoenix
The proposed action is included in the City of Phoenix General Plan, Circulation Element (City of Phoenix 2001). As stated in the voter-approved and formally adopted 2002 update, “the Circulation Element discusses how to reduce the rate of increased traffic congestion, which is increasing faster than population growth.”

Goal 1 of the Circulation Element states:
An effective multi-modal transportation system should be developed that will allow the movement of goods and all people safely and efficiently throughout the city, especially into, and between, the urban village cores.

Several policies are outlined to implement this goal, one of which is Policy 7:
Encourage timely construction of the freeways and expressways in the adopted Maricopa Association of Governments Plan. One of the freeways identified in the plan is the South Mountain Parkway.

Another policy of the Circulation Element is to “plan and design the city’s transportation system to help implement the Land Use Element’s goals while assuring that new transportation facilities are available concurrently with changes in land use.” The proposed action is an integral component in two area land use plans for Phoenix neighborhoods traversed by the 1988 alignment. The two plans are the Southwest Growth Study/Laveen: A Guide for Development (City of Phoenix 1999) and the Estrella Village Plan (City of Phoenix 1999). In both plans, urban village planning areas show village cores developed around a “South Mountain Freeway.” Based on these plans, development, zoning, and residential and commercial location decisions in the past several years...
have been made assuming a “South Mountain Freeway” generally near the 1988 alignment.

**Tolleson**

The 2005 Tolleson General Plan established a goal to maintain and enhance streets to retain Tolleson’s community character. A strategy to attain this goal was to “maintain assertive leadership to prevent freeways and major highways (such as Highways 101 and 202 Extensions) from bisecting Tolleson.” The plan states that “a 99th Avenue corridor alignment would pose extreme hardship on the City of Tolleson due to vast amounts of right-of-way that would be needed.” A 99th Avenue Growth Area is denoted in the plan, in which a preference for commercial land uses is stated. In addition, the plan states that both Phoenix and Tolleson support and prefer an alignment for the proposed freeway near “55th Avenue” (most similar to the W59 Alternative).

**Conclusions Regarding Appropriateness of the Proposed Freeway as the Modal Alternative**

In the 1980s, a phased transportation network (the Regional Freeway and Highway System) was proposed and adopted to serve the region’s transportation demands (see the section, Historical Context of the Proposed Action, beginning on page 1-5) resulting from growth in employment, housing, and population. The South Mountain Freeway was determined to be a key link in the Regional Freeway and Highway System. At the outset of the EIS process, the transportation network was reexamined to determine whether a major transportation facility was still needed and, if so, what mode would be an appropriate method of meeting the identified need. The need to serve the transportation demands of a growing region was still applicable. It was further determined that the freeway mode was an appropriate response to this need.

The proposed freeway was also determined necessary to serve future transportation demand from continuing job, housing, and population growth in the area that would be served by the proposed freeway. The proposed freeway was refined to provide system linkage and regional mobility and to address regional and local transportation planning efforts. Based on these efforts, it was determined the proposed freeway was needed even more now than in the past and that the proposed freeway would address the identified need. Some of the results of the analyses described in the previous sections are presented in Table 3-9, along with a summary of the proposed freeway’s ability to meet the purpose and need criteria.

The proposed freeway clearly meets the purpose and need criteria of the project. When considering the historical context of the proposed freeway, its context in regional transportation planning, and analyses of existing and projected regional transportation demand and capacity, the proposed freeway is a needed element of the integrated transportation infrastructure network in the MAG region because:

- The rationale for identifying the Study Area as the location for a major new transportation facility is supported by:
  - The proposed action has a historical identification as an important part of the planned integrated regional transportation infrastructure and keep freeway systems to support citizens of the MAG region.
  - Almost 50 percent of the projected increases in population, housing, and employment between 2005 and 2035 for the entire MAG region is expected to occur in the southwestern and southeastern portions of the Phoenix metropolitan area.

- The analytical results presented in Chapter 1, Purpose and Need, and in this chapter identify a need for a major transportation facility and present reasons that the proposed freeway is the facility to meet that need:  
  - The quality of current operating conditions during peak operating periods on the regional transportation facilities in the Study Area and its surroundings is poor, with much of the network congested.
  - Travel within the MAG region is projected to nearly double between 2010 and 2035.
  - Performance of the majority of region’s freeways and arterial streets is projected to be poor—at LOS E or worse without the proposed action in operation in 2035.

- Operation of the proposed freeway would appropriately redistribute projected traffic onto the remaining Regional Freeway and Highway System, Interstate freeways, and arterial street network when compared with the projected traffic volumes without the proposed freeway in operation.

- Without the proposed freeway, the RTP’s planned facility improvements would accommodate about 76 percent of the total 2035 projected demand (operating at LOS D), leaving 24 percent of the anticipated demand unmet.

- Better-than-planned performance of nonfreeway modal transportation improvements, including transit, TDM/TSM, and other expanded arterial street network improvements, alone or cumulatively, would not be sufficient to adequately address the projected 2035 capacity deficiency.

- Travel time during peak periods would increase between 2010 and 2035, with or without the proposed freeway; such travel times would, however, not increase as much with the proposed freeway in operation.

- The proposed freeway is a major component in the Regional Freeway and Highway System, which is intended to function as an integrated freeway network. The system linkage provided by the proposed freeway would further optimize system continuity and the effectiveness of individual network segments, which are important to overall Regional Freeway and Highway System operation.

- The proposed freeway is an important component of past, current, and known future planning efforts. Maricopa County, Phoenix’s villages (Laveen, Estrella, and Ahwatukee Foothills), Tolleson, and Avondale have all made transportation, land use, and economic planning decisions in a context of the proposed freeway operating in the Study Area.

- The proposed freeway would function as planned and intended in the RTP.
Table 3-9  Implementation of the Proposed Freeway as the Appropriate Modal Alternative to Satisfy Purpose and Need Criteria, 2035

<table>
<thead>
<tr>
<th>Decisional Criterion</th>
<th>With the Proposed Freeway</th>
<th>Without the Proposed Freeway</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Who would use the proposed freeway?</strong></td>
<td>73 percent of drivers using the proposed freeway would be coming from or traveling to the area surrounding the proposed freeway; this area is projected to experience almost 50 percent of the growth in Maricopa County by 2035</td>
<td>Travelers would continue to use existing routes such as I-10 and Baseline Road, which would become more and more congested</td>
</tr>
<tr>
<td><strong>How would the proposed freeway affect the average traveler?</strong></td>
<td>By reducing congestion, travel times would improve within the region, resulting in an estimated $200 million annual savings in travel time</td>
<td>Trip times and traffic congestion would worsen without the proposed freeway</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on the regional freeway system?</strong></td>
<td>Would improve the regional transportation network as planned for during the past 25 years, increasing the efficiency of other existing and planned freeways</td>
<td>Freeways would not experience congestion relief provided by proposed freeway</td>
</tr>
<tr>
<td></td>
<td>Would remove traffic from congested freeways and arterial streets</td>
<td>If the connections were not provided, the need for other planned freeways would have to be reassessed and reanalyzed in terms of traffic performance</td>
</tr>
<tr>
<td></td>
<td>Would optimize use of adjacent freeways such as SR 202L (Santan Freeway) and the proposed SR 30</td>
<td>Segments of the regional freeway system, such as SR 202L (Santan Freeway) and SR 30, would be underused</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on the area’s arterial street network?</strong></td>
<td>Proposed freeway would reduce traffic on arterial streets by 277,000 vpd, which equates to 33 arterial street-lanes of traffic being removed from the system</td>
<td>Street widening and intersection improvements would be needed to address increased congestion, but these improvements are not planned or funded and obtaining the right-of-way for these improvements would be difficult</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on area-wide continuity and connectivity?</strong></td>
<td>Complete the freeway loop system (as part of SR 202L)</td>
<td>Freeway loop system would be incomplete; SR 202L would be incomplete and underused</td>
</tr>
<tr>
<td></td>
<td>Increase mobility and access by connecting freeways such as SR 202L (Santan Freeway) in the east to SR 30, SR 101L, and SR 303L in the west</td>
<td>An alternative connection between the eastern and western portions of the Phoenix metropolitan area would not be provided</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on the area’s overall transportation capacity deficiency?</strong></td>
<td>18 percent of the travel demand in 2035 would remain unmet (see Figure 3-14, on page 3-31); 6 percent less than without the proposed freeway, which would make a substantial difference for the area’s overall transportation network</td>
<td>24 percent of the travel demand in 2035 would remain unmet (see Figure 3-14, on page 3-31)</td>
</tr>
<tr>
<td><strong>Would the proposed freeway affect traffic in the Broadway Curve area of I-10?</strong></td>
<td>Proposed freeway would reduce daily traffic volumes by 24,000 vpd on this portion of I-10 and to the south on I-10 between Baseline and Elliot roads, more than any other segments of the region’s freeways.</td>
<td>Would carry approximately 6 percent more traffic without the proposed freeway and would experience a greater degradation of traffic performance</td>
</tr>
<tr>
<td></td>
<td>During the morning commute, the Broadway Curve would experience longer duration of LOS E or F conditions</td>
<td>During the morning commute, the Broadway Curve would experience longer duration of LOS E and F conditions</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on SR 202L (Santan Freeway)?</strong></td>
<td>Increase use on the segment near the proposed freeway by 43,000 vpd</td>
<td>SR 202L near the proposed freeway would remain underused</td>
</tr>
<tr>
<td><strong>Would the proposed freeway affect traffic using 51st Avenue through Community land?</strong></td>
<td>Limit traffic growth from 7,000 vpd in 2009 to 13,000 vpd in 2035, preventing a larger increase in unwanted traffic cutting through the Community</td>
<td>Traffic volumes would increase to 29,000 vpd in 2035</td>
</tr>
<tr>
<td><strong>What other general transportation effects would the proposed freeway have?</strong></td>
<td>Reduce projected traffic volumes on the remaining regional freeway system, Interstate freeways, and local road network</td>
<td>51st Avenue would continue to be used by unwanted traffic cutting through the Community</td>
</tr>
<tr>
<td></td>
<td>Provide opportunities for freeway-dependent transit services</td>
<td>No improvement in performance of the region’s freeways, Interstate freeways, and arterial streets would occur</td>
</tr>
<tr>
<td></td>
<td>Provide additional opportunities for transportation system management and transportation demand management</td>
<td>Additional opportunities for regional freeway-dependent transit services, transportation system management, and transportation demand management would not occur</td>
</tr>
<tr>
<td><strong>What effects would the proposed freeway have on the area’s transportation planning efforts?</strong></td>
<td>Fulfill the planning efforts of numerous governmental entities</td>
<td>Lack of the proposed freeway would be inconsistent with the planning efforts of numerous governmental entities</td>
</tr>
<tr>
<td></td>
<td>Be an integral element and enhance operation of other planned improvements in the Regional Transportation Plan</td>
<td>Would not complete the planned improvements in the Regional Transportation Plan</td>
</tr>
</tbody>
</table>

* Interstate 10  * State Route 202L (Loop 202)  * State Route 30  * Vehicles per day  * State Route 101L (Loop 101)  * State Route 303L (Loop 303)  * The Broadway Curve is the area of Interstate 10 between 48th Street and Broadway Road, it is the most congested stretch of freeway in the Phoenix metropolitan area.  * level of service  * Gila River Indian Community
Summary of Screening Process Results – Alternatives Eliminated and Alternatives Carried Forward

Based on the content in Figure 3-2, Figure 3-19 presents the specific outcomes of the screening process, highlighting those action alternatives carried forward and those eliminated from further study. As a result of this systematic, multidisciplinary process, three action alternatives (including design options) in the Western Section and one action alternative in the Eastern Section were carried forward for detailed study in the EIS. The combinations of action alternatives from the Western and Eastern Sections represent a range of reasonable alternatives for detailed consideration. The No-Action Alternative was also carried forward.

Figure 3-19 Summary of Action Alternatives Considered and Eliminated
ALTERNATIVES STUDIED IN DETAIL

NO-ACTION ALTERNATIVE

The No-Action Alternative is included for detailed study in accordance with NEPA requirements to compare beneficial and adverse impacts of the action alternatives with those benefits and consequences (adverse impacts) of not proceeding with one of the action alternatives. The No-Action Alternative would not extend SR 202L (Santan Freeway) west of I-10 (Maricopa Freeway); however, it would include all other projects included in the RTP. Traffic on the existing segment of SR 202L (Santan Freeway) as well as along I-10 would need to use existing Interstate and Regional Freeway and Highway System facilities or the local street network. As described in Chapter 1, Purpose and Need, regional traffic volumes are projected to increase substantially (vehicle miles traveled [VMT] are projected to nearly double between 2010 and 2035), and the No-Action Alternative would not alleviate projected increases in traffic volumes and congestion on the Interstate and regional freeway systems nor on the local street network by the design year 2035. Implementation of the No-Action Alternative would result in:

- further difficulty in gaining access to adjacent land uses
- increased difficulty in gaining access to Interstate and regional freeway systems from the local arterial street network
- increased levels of congestion-related impacts
- continued degradation in performance of regional freeway-dependent transit services
- increased trip times and higher user costs

Impacts of the No-Action Alternative are described in Chapter 4, Affected Environment, Environmental Consequences, and Mitigation. They are appropriately presented in that chapter to facilitate a comparison of impacts with the action alternatives.

Further, as described in Table 3-9, an important link in the Regional Freeway and Highway System, the No-Action Alternative would be inconsistent with MAG and local jurisdictions’ long-range planning and policies. For example, both SR 30 and ARS would need to be reassessed in terms of purpose and need and logical termini and be reanalyzed in terms of traffic performance. The No-Action Alternative would not adequately serve transit opportunities because it would preclude future development of HOV lanes, express bus service, and park-and-ride lots adjacent to the proposed action. The No-Action Alternative would not satisfy the purpose and need of the proposed action (refer to Chapter 1, Purpose and Need). Identification of the No-Action Alternative as the Selected Alternative would not preclude a project similar to the proposed action from being proposed.

ACTION ALTERNATIVES

This section presents freeway alternatives studied in detail in the DEIS. It describes design, operational, and cost characteristics of each action alternative to the extent possible, given the level of design conducted for each of the action alternatives (see sidebar regarding design detail, on this page). The same design concepts, principles, standards, and assumptions were applied to all action alternatives.

Horizontal and Vertical Alignments

Figures 3-20 through 3-25 illustrate horizontal and vertical alignments (or profiles) of the action alternatives. The following text supports the information depicted in the figures.

Western Section

In the Western Section, alignment descriptions for the action alternatives begin at their western terminus with I-10 (Papago Freeway) and proceed east to the common point among all action alternatives. Table 3-11 presents additional data pertaining to the Western Section action alternatives (see page 3-48).

W59 Alternative (Preferred Alternative)

Horizontal Alignment: The W59 Alternative would connect to I-10 (Papago Freeway) with a system traffic interchange, which would replace the existing service traffic interchange at 59th Avenue and would convert the existing 59th Avenue to two-lane northbound and southbound frontage roads approximately between Van Buren Street and the RDI canal. From I-10 (Papago Freeway), the W59 Alternative would proceed south along the eastern side of 59th Avenue, crossing Roosevelt and Van Buren streets, then shift to the western side, crossing the UP RR tracks and Buckeye Road before making a slight western shift approximately 1/3 mile north of Lower Buckeye Road. The W59 Alternative would then travel south, crossing Lower Buckeye Road, Broadway Road, the Salt River, and Southern Avenue before making a slight shift to the east. The W59 Alternative would continue south, approximately 1/2 mile west of 59th Avenue, and would cross Baseline and Dobbins roads. It would continue south and then make a curve transition from the southern to the southeastern direction to cross Elliot Road and connect with the E1 Alternative at the point common to all action alternatives on an alignment parallel and adjacent to the Community boundary.

Vertical Alignment: Beginning at a new system traffic interchange with I-10 (Papago Freeway) at 59th Avenue, the W59 Alternative would start as an elevated facility. The alternative's vertical alignment would be a rolling profile, passing over all arterial streets, railroad tracks, canals, and the Salt River (for additional information, see sidebar on the facing page discussing the rolling profile). Between these features, the W59 Alternative would descend toward the existing grade. All arterial streets would remain at their existing elevations, with minor variations. South of the Salt River, the profile would pass over Southern Avenue, Baseline Road, the Laveen Area Conveyance Channel, Dobbins Road, and Elliot Road before connecting to the E1 Alternative.

W71 Alternative

Horizontal Alignment: The W71 Alternative would proceed from a new system traffic interchange with I-10 (Papago Freeway) at 71st Avenue to the south-southeast, crossing Roosevelt Street, Van Buren Street, and the UP RR tracks before turning to the southwest, crossing...
Buckeye Road at approximately 71st Avenue. In its southwestern direction, the W101 Alternative would curve around the western side of Santa Maria Middle School, crossing Lower Buckeye Road approximately ¼ mile east of 75th Avenue. South of Lower Buckeye Road, the W71 Alternative would continue to the south, crossing Broadway Road, the Salt River, and Southern Avenue. Just north of Baseline Road, the W71 Alternative would begin the curve transition to the southeastern direction and would cross Baseline Road, the Laveen Area Conveyance Channel, Dobbins Road, and Elliot Road on an alignment parallel and adjacent to the Community boundary. The W71 Alternative would connect with the E1 Alternative at a point common to all action alternatives.

**Vertical Alignment:** The W71 Alternative would begin as an elevated facility at its system traffic interchange with I-10 (Papago Freeway) and continue as a rolling profile that would pass over all arterial streets, railroad tracks, canals, and the Salt River. Between these features, the W71 Alternative would descend toward the existing grade. All arterial streets would remain at their existing elevations, with minor variations. South of the Salt River, the profile would pass over Southern Avenue, Baseline Road, and the Laveen Area Conveyance Channel. The profile would then dip below the existing grade approximately 10 feet at Dobbins Road (which would be elevated to pass over the freeway). The W71 Alternative would then rise above the existing grade and pass over Elliot Road before connecting to the E1 Alternative.

**W101 Alternative and its Options**

**Horizontal Alignment:** Unlike the W59 and W71 Alternatives, the W101 Alternative, as studied in the DEIS, has three horizontal alignment options (see Table 3-10).

<table>
<thead>
<tr>
<th>Alternative Option</th>
<th>Horizontal Alignment Description</th>
<th>I-10&lt;sup&gt;10&lt;/sup&gt; Connection Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>W101 Alternative Western Option</td>
<td>The Western Option would proceed from a new system traffic interchange with I-10 (Papago Freeway) and SR 101L&lt;sup&gt;1&lt;/sup&gt; (Agua Fria Freeway) in a southerly direction across Roosevelt Street, Van Buren Street, UPRR&lt;sup&gt;2&lt;/sup&gt; tracks, Buckeye Road, and Lower Buckeye Road before transitioning to an east-southeasterly direction. After crossing 91st Avenue just south of Broadway Road, the Western Option would head southeasterly to cross the Salt River, Baseline Road, the Laveen Area Conveyance Channel, Dobbins Road, and Elliot Road on an alignment parallel and adjacent to the Gila River Indian Community boundary. The Western Option would connect to the E1 Alternative at the point common to all action alternatives.</td>
<td>Each alignment option (Western, Central, or Eastern) for the W101 Alternative would connect to I-10 (Papago Freeway) at the I-10/SR 101L (Agua Fria Freeway) system traffic interchange. For each option, the connection would be made by partially reconstructing the existing traffic interchange or by fully reconstructing the interchange. One design difference between the Partial Reconstruction and Full Reconstruction variants of any of the options relates to horizontal alignment of a segment of the proposed action. The Partial Reconstruction variant would cross approximately 230 feet west of the existing interchange location; the Full Reconstruction variant would cross approximately 700 feet west of the existing interchange location (W101 Alternative, Partial Reconstruction or Full Reconstruction of the Existing System Interchange Memorandum, 2006).</td>
</tr>
<tr>
<td>W101 Alternative Central Option</td>
<td>The Central Option would proceed from a new system traffic interchange with I-10 (Papago Freeway) and SR 101L (Agua Fria Freeway) in a southerly direction along the same alignment as the Western Option until just south of Van Buren Street. South of Van Buren Street, the Central Option would turn to the southeast, crossing the UPRR tracks and Buckeye Road, and then turn south after crossing 91st Avenue. Prior to reaching Broadway Road, the Central Option would turn to the southeast across Broadway Road. The Central Option would then follow the same alignment as the Western Option until connecting with the E1 Alternative at the point common to all action alternatives.</td>
<td></td>
</tr>
<tr>
<td>W101 Alternative Eastern Option</td>
<td>The Eastern Option would proceed from a new traffic interchange with I-10 (Papago Freeway) and SR 101L (Agua Fria Freeway) in a southerly direction along the same alignment as the Western Option until just south of Van Buren Street. South of Van Buren Street, the Eastern Option would turn to the southeast, crossing the UPRR tracks, Buckeye Road, 91st Avenue, Lower Buckeye Road, 83rd Avenue, and Broadway Road. South of Broadway Road, the Eastern Option would follow the same alignment as the Western Option until connecting with the E1 Alternative at the point common to all action alternatives.</td>
<td></td>
</tr>
</tbody>
</table>

* Each W101 Alternative option would require SR 101L (Agua Fria Freeway) realignment for approximately 1.25 mile between Thomas Road and Interstate 10 (Papago Freeway).

<sup>1</sup> Interstate 10  
<sup>2</sup> State Route 101L (Loop 101)  
<sup>3</sup> Union Pacific Railroad  

**Why use a rolling profile?**

The use of the “rolling” profile is evident in other existing freeways in the MAG region. Good examples of the profile can be seen on portions of SR 101L (Agua Fria and Pima freeways). The concept can:

- be cost-effective
- balance costs associated with the export and import of fill materials
- provide operational benefits because it is a common feature on the region’s freeways and drivers are, therefore, familiar with it

Rolling profiles are also beneficial in that they permit efficient drainage solutions and reduce the amount of land acquisition needed.
Physical features (e.g., railroads, canals, the Salt River, arterial streets, groundwater levels) and the desire to balance earthwork and limit impacts on existing streets resulted in a rolling profile for the W59 Alternative. (The bulges and other irregular shapes depicted for the alternative’s otherwise-linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
Like the W59 Alternative, physical features (e.g., railroads, canals, the Salt River, arterial streets, groundwater levels) and the desire to balance earthwork and limit impacts on existing streets resulted in a rolling profile for the W71 Alternative. At Dobbins Road, the profile would be “depressed” below existing ground; because of terrain slope, water—when on the freeway—would flow toward the Salt River without requiring a pump station. (The bulges and other irregular shapes depicted for the alternative’s otherwise-linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
The same physical features associated with the W59 and W71 Alternatives (e.g., railroads, canals, the Salt River, arterial streets, groundwater levels) and the desire to balance earthwork and limit impacts on existing streets resulted in a rolling profile for the W101 Alternative Western Option. At Dobbins Road, the profile would be “depressed” below existing ground; because of terrain slope, water—when on the freeway—would flow toward the Salt River without requiring a pump station. (The bulges and other irregular shapes depicted for the alternative’s otherwise-linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
The same physical features associated with the W59 and W71 Alternatives (e.g., railroads, canals, the Salt River, arterial streets, groundwater levels) and the desire to balance earthwork and limit impacts on existing streets resulted in a rolling profile for the W101 Alternative Central Option. At Dobbins Road, the profile would be “depressed” below existing ground; because of terrain slope, water—when on the freeway—would flow toward the Salt River without requiring a pump station. (The bulges and other irregular shapes depicted for the alternative’s otherwise-linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
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Figure 3-24  Horizontal and Vertical Alignments, W101 Alternative Eastern Option, Western Section

The same physical features associated with the W59 and W71 Alternatives (e.g., railroads, canals, the Salt River, arterial streets, groundwater levels) and the desire to balance earthwork and limit impacts on existing streets resulted in a rolling profile for the W101 Alternative Eastern Option. At Dobbins Road, the profile would be depressed below existing ground; because of terrain slope, water—when on the freeway—would flow toward the Salt River without requiring a pump station. (The bulges and other irregular shapes depicted for the alternative’s otherwise-linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
The E1 Alternative would follow a rolling profile, similar to the Western Section action alternatives, for its entirety. Through the mountainous areas, the profile would be elevated to allow natural washes to flow under, for possible wildlife crossings and for access to the mountains. A “depressed” profile (below existing ground) when replacing Pecos Road would not be reasonable (see related text beginning on page 3-15). (The bulges and other irregular shapes depicted for the alternative’s otherwise linear footprint reflect projected right-of-way needed for drainage basins and channels, interchanges, etc.)
the freeway). The W101 Alternative would then rise above existing grade and pass over Elliot Road before connecting to the E1 Alternative. Table 3-11 presents additional data pertaining to the action alternatives in the Western Section.

**Eastern Section**

The alignment of the one action alternative in the Eastern Section is described below. Figure 3-25 is a graphic representation of its horizontal and vertical alignment.

### Table 3-11 Alignment Features, Action Alternatives

<table>
<thead>
<tr>
<th>Alignment Feature</th>
<th>Action Alternative</th>
<th>Western Section</th>
<th>Eastern Section</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Action Alternative</td>
<td>W59 W71 E1 W101 Options a</td>
<td>Western Central Eastern E1</td>
</tr>
<tr>
<td>Length (miles) b</td>
<td></td>
<td>8.5 9.0 11.3 10.9 10.8 13.1</td>
<td>9</td>
</tr>
<tr>
<td>Crossings the 1-10</td>
<td></td>
<td>10 9 11 12 12 9</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Arterial streets c</td>
<td></td>
<td>All would cross UPRR d facilities.</td>
<td>All would cross the Salt River.</td>
</tr>
<tr>
<td>Natural features</td>
<td></td>
<td>Three mountain ridgelines</td>
<td>Numerous natural washes</td>
</tr>
<tr>
<td>Canal/Drainages</td>
<td></td>
<td>All would cross Roosevelt Canal and Laveen Area Conveyance Channel.</td>
<td>From 43rd to 75th avenues</td>
</tr>
<tr>
<td>I-10 e improvements</td>
<td></td>
<td>From 51st to 91st avenues</td>
<td>From 75th Avenue to Dysart Road</td>
</tr>
<tr>
<td>SR 101L f (Agua Fria Freeway) improvements</td>
<td>None required</td>
<td>I-10 (Papago Freeway) to Bethany Home Road</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

a Each of the W101 Alternatives and Options includes proposals to either reconstruct the Interstate 10/State Route 101 System traffic interchange to connect the proposed action or to construct a new system traffic interchange approximately 700 feet to the west of the existing interchange (which, for this proposal, would include demolition of the existing interchange).

b When Western and Eastern Section action alternatives are combined, the entire length of the proposed action (Western and Eastern Sections) would be between 21.6 and 24.4 miles.

c Refer to Figures 3-20 to 3-25 for specific arterial street crossings.

d Union Pacific Railroad

3 Interstate 10

f Most improvements to I-10 (Papago Freeway) in the Western Section would occur within its existing right-of-way (see Figures 3-29 through 3-33).

### E1 Alternative (Preferred Alternative)

**Horizontal Alignment:** At the point common among all action alternatives, the E1 Alternative would travel to the southeast parallel and adjacent to the Community boundary, crossing over Estrella Drive, 51st Avenue, and Ivanhoe Street. In this direction, the action alternative would pass through three ridges of the South Mountains (two of which are in SRPP) before turning to the east. Traveling to the east, the E1 Alternative would follow and replace the Pecos Road alignment north of and adjacent to the Community boundary, and would cross over 17th Avenue, Desert Foothills Parkway, 24th Street, 32nd Street, and 40th Street. The E1 Alternative would then connect to the existing I-10 (Maricopa Freeway)/ SR 202L (Santan Freeway)/Pecos Road system traffic interchange. Table 3-11 presents additional data pertaining to the E1 Alternative.

**Vertical Alignment:** The E1 Alternative would have a rolling profile similar to those typical of the Western Section action alternatives and would pass over all arterial streets. Between arterial street overpasses, the E1 Alternative would descend toward the existing grade. In the mountainous region, the profile would remain adequately elevated to facilitate possible wildlife passage through proposed multiuse crossings (see the section, Biological Resources, beginning on page 4-115, for more details) and to avoid interrupting the natural drainage. All arterial streets would remain at their existing elevations, with minor variations. Three cut sections would be required where mountain ridges exist (one ridge is outside SMPP) (see the section, Topography, Geology, and Soils, beginning on page 4-111, and the section, Measures to Minimize Harm, beginning on page 5-23). Between 17th Avenue and 24th Street near Ahwatukee Foothills Village, other cut sections would also be required. The E1 Alternative would end near 46th Street. Multiuse crossings would allow pedestrians, equestrians, off-road vehicles, and wildlife to pass beneath the proposed freeway.

The E1 Alternative would have no depressed sections, except through the cut sections mentioned above (see section, E1 Alternative – Pecos Road Variations, beginning on page 3-15, regarding Pecos Road profile options).

### Other Alignment Features

Table 3-11 provides a comparison of alignment features of the action alternatives. For action alternatives in the Western Section, primary differences focus on the connections to I-10 (Papago Freeway) and related improvements that would be required on I-10 (operational differences are presented later in this chapter). The same design concepts and principles were applied to all action alternatives. Options to change the profile of the E1 Alternative along Pecos Road (e.g., to depress the portion of freeway below the existing grade) were examined. The profile depicted was found to represent the best balance between cost and impact on the surrounding environment.

### Traffic Interchange Configurations

Two types of traffic interchanges (see sidebar on page 3-14) are included as part of the action alternatives:

- System traffic interchanges are interchanges connecting a freeway with another freeway, such as the I-10/I-17 system traffic interchange in downtown Phoenix.
- Service traffic interchanges are interchanges providing freeway access to and from the local arterial street network, such as I-10 at 7th Avenue in downtown Phoenix.

The footprint of a system traffic interchange is typically much larger than that of a service traffic interchange.

### System Traffic Interchanges

Two connections to existing freeways would occur, one at each end of the proposed action and representing the logical termini.

### System Traffic Interchange at the Western Terminus

The proposed action (using the W59, W71, or W101 Alternative) would connect to I-10 (Papago Freeway) at one of three locations and would represent the proposed action’s western terminus. Proposed configuration concepts for each connection to I-10 (Papago Freeway) follow.
**W59 Alternative (Preferred Alternative) and W71 Alternative – System Traffic Interchange**

The W59 and W71 Alternatives would each tie into I-10 (Papago Freeway) using a similarly configured system traffic interchange and are, therefore, described together. Figure 3-26 illustrates the system traffic interchange concept for the W59 and W71 Alternatives. Additional information in support of Figure 3-26 includes:

- For either alternative, the interchange would include four freeway-to-freeway ramps connecting the proposed action to I-10.
- For northbound traffic on the proposed action, four lanes would be provided approaching the system traffic interchange. The lanes would diverge, with two lanes forming the northbound-to-eastbound interchange ramp and two lanes forming the northbound-to-westbound interchange ramp.
- For traffic heading south on the proposed action from I-10, an eastbound-to-southbound ramp and a westbound-to-southbound ramp would be provided. For eastbound-to-southbound traffic, two I-10 eastbound lanes would diverge, forming a ramp, and for westbound-to-southbound traffic, two I-10 westbound lanes would diverge to form another ramp. Similarly, the southbound movement of the proposed action would be four lanes wide.
- All freeway-to-freeway ramps would have two lanes with left and right shoulders.
- Access to and from existing service traffic interchanges on I-10 east and west of the system traffic interchange location would be altered by either action alternative (additional information regarding how local access on I-10 would be altered is provided in the section, Alteration of Existing Service Traffic Interchanges, on page 3-52).

**Figure 3-26 System Traffic Interchange Configurations, Action Alternatives, Western Section**

Under any of the system traffic interchange connections between the proposed action and Interstate 10 (Papago Freeway), ramp configurations would be designed to ensure acceptable traffic operational characteristics on the freeways in the vicinity of the interchange.
W101 Alternative and its Options – System Traffic Interchange

The W101 Alternative would tie into I-10 (Papago Freeway) and SR 101L (Agua Fria Freeway) using a system traffic interchange. Under the options being considered, the existing I-10/SR 101L (Agua Fria Freeway) system traffic interchange would be either partially reconstructed or fully reconstructed. Although the impacts and issues are different for each type of TI, they each have pros and cons. There were not significant enough differences related to traffic operations, costs, impacts, etc., to eliminate one or the other. Leading into the 2006 decision on the preliminary preferred alternative in the Western Section, ADOT preferred the partial reconstruction because it would keep most of the existing interchange in place. Figure 3-26 depicts schematics of the system traffic interchange concepts for the W101 Alternative and its Options. The main advantage of the connection to I-10 at the existing system traffic interchange is its ability to convey north–south traffic directly onto SR 101L (Agua Fria Freeway) without having it merge onto and then off of I-10 (Papago Freeway). Additional information in support of the concepts shown in Figure 3-26 includes:

- The configurations would include eight freeway-to-freeway ramps, four connecting the existing SR 101L (Agua Fria Freeway) to I-10 (Papago Freeway) and four connecting the proposed action to I-10.
- Northbound traffic on the proposed action would travel on seven lanes approaching the system traffic interchange. Four lanes would diverge from the main line: two lanes to form the southbound-to-eastbound ramp and two lanes to form the southbound-to-westbound ramp. The remaining three lanes would continue through the system traffic interchange to connect with the main line of the proposed action.
- As with the W59 and W71 Alternatives, each freeway-to-freeway ramp to and from the proposed action would have two lanes with left and right shoulders.
- Two concepts relative to constructing the system traffic interchange are being considered:
  - One concept would modify the existing I-10/SR 101L system traffic interchange (a partial reconstruction).
  - The other concept would construct a new system traffic interchange to the west of the existing system interchange and would remove the existing system traffic interchange (a full reconstruction).
- Access to and from existing service traffic interchanges on I-10 (Papago Freeway) east and west of the system traffic interchange location and on SR 101L (Agua Fria Freeway) north of I-10 to the SR 101L/Thomas Road service traffic interchange would be altered (additional information regarding how local access on I-10 would be altered is provided in the section, Alteration of Existing Service Traffic Interchange).

System Traffic Interchange at the Eastern Terminus

The proposed action (under the E1 Alternative) would connect to the existing I-30 (Maricopa Freeway)/SR 202L (Santan Freeway)/Pecos Road system traffic interchange (the E1 Alternative would replace the Pecos Road connection). The system traffic interchange was constructed in 2000–2002 to accommodate the western leg of SR 202L—the proposed action—as depicted in Figure 3-27. Construction of a new direct HOV connection between I-10 (to and from the north) and SR 202L (Santan Freeway) to and from the east) began in 2010 along with construction of HOV lanes along the SR 202L (Santan Freeway) corridor. The HOV lanes for the proposed action would be extended to connect to the new HOV lanes along SR 202L (Santan Freeway).

As a result of traffic analyses coordinated among the RTP-planned projects associated with the system traffic interchange, the northbound-to-westbound and eastbound-to-southbound ramps would be widened from one to two lanes in each direction to accommodate projected 2035 traffic. The E1 Alternative includes provisions for the proposed ramp widening, which would be constructed as a part of a future project.

System Traffic Interchange at SR 30

The proposed action would be designed to accommodate a future system traffic interchange to be located in the Western Section near Broadway Road. The interchange would connect SR 30 and ARS to the proposed action. The specific location of the interchange would be determined based on the action alternative identified.
in the Western Section for the proposed action and on final determinations made for the design and location of SR 30, which is under study. The design and operational characteristics of the system traffic interchange and the potential benefits and adverse impacts of the interchange will be reported in the project studies when made available to the public.

**Service Traffic Interchanges – Proposed Action Main Line**

The action alternatives would include the construction and operation of service traffic interchanges to provide access between the arterial streets and the proposed freeway. Figure 3-28 illustrates the locations and access proposed for the service traffic interchanges. Additional information in support of the concepts shown in Figure 3-28 includes:

- Service traffic interchanges were generally spaced at 1-mile intervals along the arterial-street grid. The spacing is consistent with other freeway facilities in the MAG region. Some locations were not conducive to the 1-mile spacing because of geographic features, operational characteristics, or design limitations.

**Figure 3-28** Proposed Service Traffic Interchanges, Action Alternatives, Western and Eastern Sections

Spacing and design of service traffic interchanges on the proposed freeway would follow patterns similar to those used throughout the region’s freeway system. Connection to the service traffic interchanges bordered by Gila River Indian Community (Community) land from the Community would be the responsibility of the Community, in coordination with appropriate jurisdictions.

(e.g., the arterial street crossing location did not conform to the 1-mile grid).

- Members of the public and local jurisdictions influenced the locations, configuration concepts, and access of some of the service traffic interchanges (see Figures 3-7 and 3-8).
- Environmental, operational, and/or design considerations would determine the level of access to be provided at each service traffic interchange. Most service traffic interchanges would provide full access (ramps in all four directions). Half-diamond (half-access) interchanges would be used near system traffic interchanges to avoid undesirable operational conflicts.

- The diamond interchange configuration (see sidebar on page 3-14) was used to evaluate service traffic interchange needs. The configuration has been commonly used for other freeway facilities in the MAG region. The actual configuration(s) of the service traffic interchanges would be determined during the design phase of the Selected Alternative, if an action alternative were to be identified. Designers would assess whether other configurations (e.g., the single-point urban interchange, collapsed diamond interchange, or split diamond interchange) would be more cost-effective, have smaller R/W needs, and/or have less impact while providing adequate or better operational benefits than the diamond configuration. R/W needs for the proposed action, as calculated in the DEIS and as presented in the section, *Right-of-way Needed for Action Alternatives*, beginning on page 3-52, would consider sufficient area to accommodate other service traffic interchange types, should public benefit be derived from changing the configurations during the design phase.

- On- and off-ramps at the service traffic interchanges would include one lane with left and right shoulders. Additional lanes as warranted by traffic projections would be provided to accommodate turning movements at the crossroad.

- Access control would be maintained along the arterial street to ensure desirable traffic performance.
To avoid traffic operational problems, two-lane on- and off-ramps would not be used at closely spaced service traffic interchanges.

**Alteration of Existing Service Traffic Interchanges**

Each action alternative in the Western Section would introduce a large system traffic interchange to a segment of I-10 (Papago Freeway) that now has a series of service traffic interchanges at 1-mile intervals. The size of the system traffic interchange would affect access to and from I-10 from neighboring service traffic interchanges. As a result, modifications to local access would adversely affect nearby businesses, emergency response times, bus routes, arterial street operational characteristics, and freeway conditions. Conversely, local access by way of service traffic interchanges located too close to a system traffic interchange would adversely affect the operational and safety characteristics of the freeway main lines. Because of these potential impacts, various concepts using half-diamond interchanges connected to adjacent half- or full-diamond interchanges with access roads were developed to examine the balance between local access and main line operation.

Figures 3-29 and 3-30 illustrate the local access concepts determined for the W59 and W71 Alternatives, respectively. Figure 3-31 depicts the concepts applied to the Partial and Full Reconstruction Options for the W101 Alternative and its Options. Effects of the local access concept for each action alternative on local businesses are presented in the section, Economic Impacts, beginning on page 4-46. In summary, for each concept, the effects of different combinations of ramp configurations (e.g., braided ramps), ramp lengths, access roads (parallel to I-10), and modifications to the service traffic interchange ramps were examined.

**Table 3-12 Acreage Needed, Action Alternatives, Western and Eastern Sections**

<table>
<thead>
<tr>
<th>Location</th>
<th>Action Alternative</th>
<th>Western Section</th>
<th>Eastern Section</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Western Central</td>
<td>Eastern</td>
</tr>
<tr>
<td>I-10th (Papago Freeway) to Buckeye Road</td>
<td></td>
<td>W59 184</td>
<td>W71 155</td>
</tr>
<tr>
<td>Buckeye Road to Southern Avenue</td>
<td></td>
<td>332</td>
<td>352</td>
</tr>
<tr>
<td>Southern Avenue to common point</td>
<td></td>
<td>419</td>
<td>554</td>
</tr>
<tr>
<td>Common point to 17th Avenue</td>
<td></td>
<td>Does not apply</td>
<td></td>
</tr>
<tr>
<td>17th Avenue to I-10 (Maricopa Freeway)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Acreage is needed for the Partial Reconstruction Option, which would use 5 more acres than the Full Reconstruction Option because of additional right-of-way (R/W) along State Route 101.

* Calculations to determine total acreage for R/W acquisition were taken from concept-level plans (see sidebar regarding the level of design for the proposed action on page 3-40). Total R/W requirements would be subject to modification during the final design phase.

* See text box, Creation of Western and Eastern Sections for the DEIS, on page 3-4.

**Alteration of Existing Local Street Network**

Each action alternative would affect several segments of the local street network (accounted for in the R/W presented in Figures 3-20 to 3-25). Alteration of the local street network (principally immediately adjacent to the action alternatives) would be subject to modification during design refinement in future project development phases. An example of how the local street network could be reconfigured using the W59 and E1 Alternatives (Preferred Alternative) is shown in Figures 3-32 and 3-33, respectively. A similar approach was used in determining the needed R/W for the W71 Alternative and the W101 Alternative and its Options.

Various approaches could be used in the reconfiguration of the local street network. Examples of these approaches are:

- **Removed street** – As shown in Detail A of Figure 3-32, Latham Street would be removed. No additional reconfiguration would be needed.

- **Newly constructed street** – As shown in Detail B of Figure 3-32, 62nd Avenue would be removed from its existing location and reconstructed farther west. 62nd Avenue would continue to connect Encinas Lane, Wood Street, and Pueblo Avenue.

- **Existing street remaining below freeway** – As shown in Detail A of Figure 3-32, Roosevelt Street would remain in its existing location and bridges would be constructed over it.

**Right-of-way Needed for Action Alternatives**

Table 3-12 presents the R/W needed for the action alternatives. Information to support the Table 3-12 presentation includes:

- The typical R/W width would vary throughout the project area, but would normally be less than 500 feet wide, except at interchange locations (see the section, Typical Freeway Sections, beginning on page 3-58).

- Where service traffic interchanges would be constructed, additional R/W would be provided for the interchange ramps. Based on the angle at which the proposed action would cross the arterial street, additional R/W width for service traffic interchange ramps and lanes would vary between approximately 850 and 2,200 feet.

- R/W and access control would be needed along arterial streets when additional lanes were needed at the service traffic interchanges (the additional R/W needs on the arterial streets have been accounted for in the impact analyses presented in Chapter 4, Affected Environment, Environmental Consequences, and Mitigation).

- R/W would also be needed for the system traffic interchange connecting the proposed action to I-10 (Papago Freeway) in the Western Section.

- Between 1,818 and 2,203 acres would be converted from existing land uses to a transportation use to construct the proposed action, depending on which action alternative were to be identified, if any. Total R/W requirements would be subject to modification during the concept-level design phase.

- The conversion by land use type to a transportation use (the proposed action) for each action alternative would be completed as a part of this project.
Signs would be installed to provide motorists with information regarding how to gain access to local arterial streets from Interstate 10 (Papago Freeway) resulting from modifications caused by the W59 Alternative system traffic interchange.

is presented in the section, Land Use, beginning on page 4-3.

The acreage of new R/W needed for the action alternatives is typical for a project of this magnitude; R/W needed for the 17-mile portion of SR 202L (Red Mountain Freeway) from SR 87 (Beeline Highway) to US 60 (Superstition Freeway) was approximately 1,200 acres.

As with the W59 Alternative (see Figure 3-29), signs would be installed to provide motorists with information regarding how to gain access to local arterial streets from Interstate 10 (Papago Freeway) resulting from modifications caused by the W71 Alternative system traffic interchange.

**Figure 3-30** Local Access Modifications, Service Traffic Interchanges, W71 Alternative, Western Section

As the proposed action would be readily accessible to and usable by individuals with disabilities and would comply with the applicable provisions set forth in the Americans with Disabilities Act. For example, the reconstruction and construction of new curb ramps and sidewalks at proposed service traffic interchanges would satisfy the relevant requirements.

**Other Major Design Features Common to Action Alternatives**

**Design Criteria**

The design criteria used to develop the action alternatives meet standards and guidelines in use by ADOT, FHWA, and AASHTO as set forth in:

- **Roadway Design Guidelines** (ADOT 2007a)
- **A Policy on Geometric Design of Highways and Streets** (AASHTO 2004)

Deviation from design standards would not be expected for any of the action alternatives.
The Partial Reconstruction Option would keep intact much of the existing connection between Interstate 10 (Papago Freeway) and State Route 101L (Agua Fria Freeway) and the existing local access to McDowell Road and Thomas Road. The Full Reconstruction Option would replace the existing connection and remove the local access that exists now at McDowell Road. Either option (Partial or Full Reconstruction) would look and operate similarly to other major interchanges in the region such as the Interstate 17/State Route 101L (Pima Freeway) interchange.
The W59 Alternative would affect the existing local street network. Approaches for reconfiguring the local street network include removing streets, constructing new streets, constructing the proposed freeway over existing streets, or dead-ending existing streets. Final design of local streets would be coordinated with emergency service providers, local jurisdictions, and other appropriate agencies and would continue through final design stages.
The E1 Alternative would affect the existing local street network. Approaches for reconfiguring the local street network include removing streets, constructing new streets, constructing the proposed freeway over existing streets, or dead-ending existing streets. Final design of local streets would be coordinated with emergency service providers, local jurisdictions, and other appropriate agencies and would continue through final design stages.
What types of drainage features are included in the R/W?
The drainage features typical of all the action alternatives and typical of freeways in the region include culverts under the freeway, parallel channels, and basins as represented in the photos below.

Typical Freeway Sections
Figure 3-34 depicts typical freeway sections for all action alternatives. The freeway main line would have three 12-foot-wide general purpose lanes and one HOV lane in each direction, separated by a median barrier with left shoulders adjacent.

Auxiliary Lanes
An auxiliary lane is a lane located to the outside of freeway through-lanes (see sidebar on the next page). Located between successive on- and off-ramps associated with service traffic interchanges, auxiliary lanes are used by vehicles entering and exiting the freeway main line. Common to Regional Freeway and Highway System segments, auxiliary lanes reduce the degree of conflict between traffic merging onto and exiting a freeway and minimize disruption to on- and off-ramps. By reducing conflict, auxiliary lanes typically improve overall traffic performance. Auxiliary lanes would be 12 feet wide and maintain a 12-foot-wide right shoulder, similar to the freeway main line. Auxiliary lanes would be used where warranted in accordance with ADOT’s Interim Auxiliary Lane Design Guidelines (1996). Impacts associated with auxiliary lanes are accounted for in the analysis.

TSM/TDM Strategies
Applicable elements of TSM and TDM would be incorporated into the design and operation of any action alternative. Table 3-2, on page 3-5, describes such elements.

Traffic Control Devices and Illumination
Signs, lighting, traffic signals, and pavement marking would be designed to meet current guidelines and standards referenced under the section, Design Criteria, as well as in the Manual on Uniform Traffic Control Devices for Streets and Highways (FHWA 2009a). Any freeway lighting installed would be designed to reduce illumination spillover onto sensitive light receptors (typically residential areas). Lighting needs would also include underdeck lighting on bridges where appropriate. The use of municipal or ADOT standard traffic control devices and illumination at arterial streets would be determined during the design phase.

Earthwork
To construct the proposed action, material would either need to be removed (cut) from the existing grade or added (fill) to the existing grade to accommodate the vertical alignments of the action alternatives. During design, efforts would be made to optimize the freeway profile to minimize the potential deficit (borrow). Earthwork quantities for each action alternative are presented in Figure 3-35. The sidebar on page 3-41 pertaining to rolling profile provides additional information regarding this topic.

Drainage
Drainage structures would be designed to meet standards and guidelines in use by ADOT, FHWA, and the Flood Control District of Maricopa County (FCDMC) as set forth in:
- Roadway Design Guidelines (ADOT 2007a)
- Standard Specifications for Road and Bridge Construction (ADOT 2008)
- Drainage Design Manual for Maricopa County, Arizona: Hydrology (FCDMC 2009)
- municipal standards as appropriate

Coordination between ADOT and such agencies as applicable—including the City of Phoenix, FCDMC, the Bureau of Reclamation (Reclamation), the Bureau of Land Management (BLM), the Natural Resources Conservation Service (NRCS), the Community, and local irrigation districts—regarding drainage canal crossings within the Study Area would continue during the design phase and construction. Arterial cross streets would be designed according to the standards of the relevant jurisdictions, in coordination with their staff, during the design phase.

Where appropriate, the defined R/W includes a drainage channel (see Figure 3-34 and the sidebar on this page) and drainage basins. Final configuration of drainage features would be determined during the design phase. The size and location of drainage facilities could change based on additional design efforts, adjacent development plans, and changes in rainfall or drainage patterns.

Pavement Treatment
According to ADOT policy, new freeways constructed in the MAG region will be overlaid with rubberized asphalt. See the section, Noise, beginning on page 4-80, for more information regarding the use of rubberized asphalt.
Planning-level Cost Estimates

Figure 3-36 summarizes overall planning-level cost estimates for each action alternative. When the Western and Eastern Sections are combined, total freeway costs would range from $2 billion to $2.6 billion (in 2012 dollars), including design, R/W acquisition, and construction. Costs would be updated during the design phase and reflected in the RTP update process. Updating costs is critical to account for cost fluctuations for materials, land acquisition, and design refinements.

Before the Final EIS (FEIS) is published, a formal cost estimate review will be conducted in accordance with Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) guidelines. The official review that would occur between publication of the DEIS and FEIS will determine a probability and range for the cost of the Selected Alternative (should it be an action alternative). Additionally, the review will escalate the current dollar estimates to provide the future cost in the expected year of expenditure.

Construction Sequencing and Schedule

 Upon completion of the EIS process, and if the Selected Alternative is an action alternative, ADOT would begin the design phase. Upon completion of the initial design phase, the final R/W acquisition process and other “early construction” tasks such as utility relocations would begin. Also, the corridor would be divided into multiple final design segments to establish a construction implementation plan. The termini of these segments would be determined through consideration of several factors, including:

- traffic performance and continuity
- off-site drainage considerations
- impacts to residential areas
- earthwork management
- construction contract management

The proposed construction implementation plan would schedule construction of the corridor to begin at the I-10 (Papago Freeway) system traffic interchange and continue south to approximately Baseline Road. Additional construction would begin near the I-10 (Maricopa Freeway) system traffic interchange and continue north to approximately the I-10 (Maricopa Freeway) system traffic interchange.

Freeway system traffic interchange and continue along Peck Road, through the South Mountains, and end at approximately 51st Avenue. Finally, these two roadway lengths would be connected by constructing the remaining freeway segments between Baseline Road and 51st Avenue. The duration of construction is anticipated to be 5 to 6 years. Construction sequencing and duration could change based on several factors, including funding availability, traffic volumes, coordination with other major freeway projects, earthwork balancing, utility relocation schedules, and regional priorities.

Source: Arizona Department of Transportation, 2010a

What are auxiliary lanes?

Auxiliary lanes, typically located on the periphery of general through-lanes, facilitate drivers’ access to or egress from through-lanes. Highway designers often place auxiliary lanes between successive on- and off-ramps associated with service traffic interchanges. In the graphic and photo shown below, an auxiliary lane is provided between the entrance and exit ramps to allow an extended area for safe acceleration or deceleration. This reduces the degree of potential conflict between through-traffic and travelers merging onto or exiting a freeway.

Source: Arizona Department of Transportation, 2010a

Figure 3-35 Earthwork Quantities, Action Alternatives, Western and Eastern Sections

<table>
<thead>
<tr>
<th>Cubic yards (millions)</th>
<th>Western Section</th>
<th>Eastern Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cut</td>
<td>W59</td>
<td>W101 Western Option</td>
</tr>
<tr>
<td>Fill</td>
<td>W71</td>
<td>W101 Central Option</td>
</tr>
<tr>
<td>Deficit (borrow)</td>
<td>W101 Eastern Option</td>
<td>E1</td>
</tr>
</tbody>
</table>

Note: Cross-hatched area represents the range of quantities associated with the additional earthwork to construct the Full Reconstruction Option of the W101 Alternative and its alignment options at the system traffic interchange with Interstate 10.

A cost-effective goal in constructing the freeway would be to balance the cut and fill along the project. The estimated quantities shown in the figure are not atypical of freeway projects of this magnitude.

Figure 3-36 Planning-level Cost Estimates, Action Alternatives, Western and Eastern Sections

<table>
<thead>
<tr>
<th>Total 2012 dollars (millions)</th>
<th>Western Section</th>
<th>Eastern Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>Western Section</td>
<td>Design</td>
<td>Construction</td>
</tr>
<tr>
<td>E1 + W59</td>
<td>E1 + W71</td>
<td>E1 + W101</td>
</tr>
<tr>
<td>W101 Western Option</td>
<td>E1 + W101 Central Option</td>
<td>E1 + W101 Eastern Option</td>
</tr>
</tbody>
</table>

Source: Arizona Department of Transportation, 2010a

What are auxiliary lanes?

Auxiliary lanes, typically located on the periphery of general through-lanes, facilitate drivers’ access to or egress from through-lanes. Highway designers often place auxiliary lanes between successive on- and off-ramps associated with service traffic interchanges. In the graphic and photo shown below, an auxiliary lane is provided between the entrance and exit ramps to allow an extended area for safe acceleration or deceleration. This reduces the degree of potential conflict between through-traffic and travelers merging onto or exiting a freeway.

Source: Arizona Department of Transportation, 2010a
How Are Planning-level Cost Estimates Developed?

Estimating costs for a project like the proposed action is an iterative process as design evolves from conceptual design to final design plans and specifications to be used by the project builder. At the EIS process phase, estimates are typically based on conceptual design, meaning estimates will regularly be revisited and updated as design proceeds. Therefore, the planning-level estimates provided in the DEIS are based on design concepts for major items of the freeway and are expected to change over the life of the project as the design is refined. The assumptions used in developing the estimates were applied equally to all action alternatives studied in detail in the DEIS. For example:

- A contingency percentage was included in the estimates to account for changes as the project would evolve from concepts to construction and because of the uncertainty of future R/W and material costs.

2035 Forecast Traffic Conditions in the Study Area and Immediate Surroundings

Figure 3-37 presents future ADT volumes for the No-Action Alternative and action alternatives for freeways and arterial streets in and around the Study Area. When comparing traffic performance of the action alternatives with traffic performance under the No-Action Alternative, a number of intended outcomes can be observed:

- Nearly all segments of I-10 (Maricopa Freeway) between I-17 and SR 202L (Santan Freeway) would experience reduced traffic volumes with the action alternatives. The reduction would be approximately 24,000 vpd between Baseline and Elliot roads (see location 8 in Figure 3-37) and between 48th Street and Broadway Road (see location 9). The reduced volumes would result in better traffic conditions along this section of I-10.

- The action alternatives would provide a necessary link in the system, resulting in more desirable traffic distributions. With identification of the No-Action Alternative as the Selected Alternative, segments of SR 202L (Santan Freeway) and the proposed SR 30 adjacent to their connections with the proposed freeway would be underused. A six-lane freeway is intended to carry approximately 165,000 vpd. With the No-Action Alternative, these freeways would carry only 115,000 vpd or less.

- Overall, the action alternatives would result in lower traffic volumes on the arterial street network within and around the Study Area. This represents an intended outcome from the RTP—the redistribution of regional traffic from arterial streets to regional freeways.

When comparing traffic operational characteristics of the action alternatives, a number of differences can be observed:

- SR 30L (Agua Fria Freeway), between Camelback and Bethany Home roads (see location 4), would experience greater traffic volumes with implementation of the W101 Alternative than with any of the other action alternatives because of the direct connection between the freeways. This illustrates one of the strengths of the W101 Alternative— it would complete the loop system in the southwestern portion of the Phoenix metropolitan area without causing any overlap on I-10 (with the W59 or W71 Alternatives, drivers would have to get on I-10 to reach SR 30L).

- The proposed SR 30 would be used more with the W59 Alternative than would be the case with the W71 or W101 Alternatives (see location 14). Also, I-10 would experience a small decrease in traffic volumes between 115th and 107th avenues (see location 12) with the W59 Alternative. These points illustrate one of the benefits of the W59 Alternative: it would optimize the long-term system of freeways planned in the southwestern portion of the Phoenix metropolitan area. However, this benefit would not be realized until construction of SR 30 and additional portions of SR 303L. Both of these facilities remain in the RTP, but are currently programmed in the years beyond the current ½ cent sales tax funding horizon.

Additional discussion of how the differences in traffic volumes would affect traffic conditions on the adjacent freeway system can be found in the following sections.
In most cases, representative segments of freeways and arterial streets would experience more daily traffic with the No-Action Alternative than with implementation of any of the action alternatives.
2035 Forecast Traffic Performance, by Action Alternative

Figure 3-38 illustrates the forecast traffic volumes on the action alternatives. Figure 3-39 illustrates the sections where the action alternatives would operate at LOS E or F, and for how long (see text box on page 1-14 regarding LOS). The mix of vehicles (i.e., passenger cars, light trucks, heavy trucks) would be the same regardless of alternative (see text box on page 3-64 regarding related topics).

Notable observations from this information include:

➤ In general, traffic volumes on the proposed freeway would not vary substantially among the action alternatives. One exception is the W101 Alternative, which would experience higher volumes approaching I-10 (Papago Freeway) because of traffic connecting directly to SR 101L (Agua Fria Freeway).

➤ The highest traffic volumes for the W59 and W71 Alternatives would be between Baseline and Dobbins roads, just south of the proposed SR 30 connection. The highest volumes for the W101 Alternative would be between the proposed SR 30 connection and I-10 (Papago Freeway).

➤ The traffic volumes in the Eastern Section would not vary substantially by alternative and would generally be near 150,000 vpd.

➤ During the morning commute, all of the action alternatives would experience some segments with less than 2 hours of LOS E or F conditions in the northbound direction between Baseline and Elliot roads.

➤ During the evening commute, all of the action alternatives would experience segments with less than 2 hours, 2 to 3 hours, and over 3 hours of LOS E or F conditions in the southbound and eastbound directions from approximately SR 30 to I-10 (Maricopa Freeway).

The daily traffic volumes forecast for any of the action alternatives would be comparatively equal and comparable to those of other freeways in the region. Information regarding the operational characteristics of traffic on the action alternatives can be found in Figure 3-39.
Figure 3-39  Modeled Level of Service, Action Alternatives, 2035

The action alternatives would perform well during the morning commute. Traffic on short segments of the action alternatives would operate at LOS E or F during the evening commute in the Western and Eastern Sections. Figure 3-38 presents the corresponding daily traffic volumes of the segments for the action alternatives.
Trucking in the MAG Region

Many public comments have been received suggesting the proposed action would function primarily as a bypass for trucks and as a portion of the CANAMEX Trade Corridor. Chapter 1, Purpose and Need, does not have a truck bypass as being a goal of the proposed action. To understand trucking in the MAG region, it is important to start by looking at trucking at the national level.

The efficient movement of goods and delivery of services are paramount to the vitality of the national economy, and the nation’s (including Arizona’s) freight system is based on trucking. Nationally, trucks transport 71 percent of the nation’s freight by value (86 percent in Arizona [ADOT 2007c]), 69 percent by weight (76 percent of the nation’s freight by value (86 percent in Arizona [ADOT 2010b]), and 40 percent by ton-miles (Margenta, Ford, and Dipo 2009). On average, for-hire truck shipments—freight hauled by trucks for a fee—traveled 599 miles while private truck shipments—freight carried by trucks for a fee—traveled 559 miles while private truck shipments—freight carried by a truck owned by the shipper—averaged 57 miles (Margenta, Ford, and Dipo 2009).

Approximately one-third of the nation’s freight passes through Arizona, but more than 62 percent of that freight (as measured in freight tonnage—direct correlation to the actual number of trucks is not possible) simply passes through without creating any direct economic benefit to Arizona (MAG 2010c). Almost all trucks passing through Arizona either start or end their trips at the major ports in Southern California. Three interstate highways ( Interstate 40, Interstate 15, and I-10) serve as the through-routes for nearly all this traffic.

Truck traffic within Arizona is associated with the import, export, and internal distribution of freight. Trucks using Interstate 1-10 are likely headed to or from the greater Phoenix metropolitan area (either distribution centers or for local commerce) and would use the proposed action versus the through-traffic of freight, for transport to and from distribution centers, and for transport to support local commerce. And as with travel on all other freeways in the MAG region, the primary users of the proposed action would be automobiles. Latest vehicle classification counts available from ADOT for 2007 show passenger vehicles and other nontruck vehicles make up over 90 percent of all traffic on the freeway system, and it is expected these percentages would not vary with the proposed action.

Further, it is not expected that the entire 21 percent of through-traffic (by tonnage) using I-10 would divert from I-10 to use the proposed action. The trucking industry heavily depends on the efficient and fast movement of freight and on travel time savings. Trucking destinations in the Phoenix metropolitan area (either distribution centers or for local commerce) would require trucks to enter congested areas. Choosing to travel on the proposed action versus I-10 would not translate to any substantial travel time benefits (ADOT 2001). A representative of the trucking industry confirmed that “true” through-truck traffic (not having to stop in the metropolitan area) would continue to use the faster, designated, and posted bypass system of I-10 and SR 85.

The CANAMEX Trade Corridor was defined by Congress in the 1995 National Highway Systems Designation Act (Public Law 104-59). The CANAMEX Corridor is a high-priority route traversing Arizona, Nevada, Utah, Idaho, and Montana, and linking to the Canadian province of Alberta and the Mexican states of Sonora, Sinaloa, and Jalisco. Development of the Corridor is advanced through a multistate coalition that includes public and private sector representatives selected by the governors of the five U.S. states.

Within the United States, the Corridor is intended to be a strategic investment in infrastructure and technology to advance a focused agenda to increase competitiveness in global trade, create jobs, and maximize economic potential within the five-state region. The transportation component calls for the development of a continuous four-lane roadway from Mexico, through the U.S. CANAMEX states, and into Canada.

Commercial trucks would use the proposed action. As with all other freeways in the MAG region, they would use this segment of the CANAMEX corridor to the Interstate system as Interstate 11.

In the Maricopa County area, the CANAMEX Corridor is to follow I-10 from Tucson to I-8 near Casa Grande, I-8 west to SR 85 near Gila Bend, SR 85 north to I-10 northwest of Buckeye, I-10 west to Wickenburg Road, Wickenburg Road to Vulture Mine Road west of Wickenburg, and then connect with the planned US 60/Wickenburg Bypass. Recent studies completed by MAG, including the Interstate 10/Hassayampa Valley Roadway Framework Study (MAG 2008b) and the Interstates 10 and 80/Hidden Valley Transportation Framework Study (MAG 2009b) have further defined the long-range planning for the CANAMEX corridor in Arizona. Also, the July 6, 2012, passage of Moving Ahead for Progress in the 21st Century Act, also known as MAP-21, formally added this segment of the CANAMEX corridor to the Interstate system as Interstate 11.

Some public concern has focused on 1) air pollution from trucks using the proposed CANAMEX Corridor that would reach the Study Area and 2) international truckers who would choose to use the proposed freeway to shorten their connection to the CANAMEX Corridor west of Phoenix. As the map on this page shows, the CANAMEX route would never be closer than about 15 miles to any of the proposed freeway’s action alternatives and the proposed freeway would not offer shorter travel times. The CANAMEX Corridor’s proposed routing avoids any congestion associated with the Phoenix metropolitan area.
I-10 is heavily traveled through Arizona, and traffic projections indicate it will remain so. Three locations for a system traffic interchange with I-10 (Papago Freeway) are being considered in the Western Section of the Study Area: at 59th Avenue, 71st Avenue, and SR 101L. Operational considerations on I-10 would be a key component, therefore, in the identification of the Selected Alternative.

Figure 3-40 illustrates the sections along I-10 that would operate at LOS E or F—and for how long—during the morning and evening commutes with action alternatives or the No-Action Alternative in 2035.

Notable observations from this information include:

- The No-Action Alternative would result in the greatest number of sections along I-10 that would operate at LOS E or F, and for the longest duration.
- When comparing the action alternatives during the morning commute, all would result in 3 hours of LOS E or F on eastbound I-10 from 59th Avenue to I-17. On I-10 between SR 101L and 59th Avenue, the W59 Alternative would result in the best LOS. The other action alternatives would primarily experience from 2 to 3 hours or over 3 hours of LOS E or F in that same segment of I-10. The W59 Alternative would perform best because, in combination with the proposed SR 30, it would reduce travel demand on that segment of I-10.
- During the evening commute, all of the action alternatives would result in over 3 hours of LOS E or F on westbound I-10 from I-17 to approximately 75th Avenue. On I-10 from 75th Avenue to SR 101L (Agua Fria Freeway), they would result in varying lengths of segments with between 2 to 3 hours and less than 2 hours of LOS E or F.
- The W71 and W101 Alternatives would provide the best access to destinations west and north of downtown Phoenix.
- As noted previously, I-10 traffic conditions would be greatly improved with construction of the proposed SR 30. Without construction of SR 30, however, the traffic conditions associated with any of the action alternatives would be worse than what are shown by this analysis.

**IDENTIFICATION OF A PREFERRED ALTERNATIVE**

A preferred action alternative in the Western and Eastern Sections has been identified.

**Identification of a Preferred Alternative in the Western Section (W59 Alternative)**

This section summarizes the alternatives screening process and factors considered for the identification of a Preferred Alternative in the Western Section. It begins with the identification of a preliminary preferred alternative, the W55 Alternative, and then discusses the shift to the W59 Alternative. The concluding discussion focuses on the reasons that ADOT and FHWA identified the W59 Alternative, and not the W71 or W101 Alternative, as the Preferred Alternative in the Western Section. A side-by-side comparison of the factors used in the alternatives screening process for each action alternative is presented in Figure 3-41. Additional detail regarding the impacts associated with each action alternative is presented in Chapter 4, Affected Environment, Environmental Consequences, and Mitigation, and is summarized in Table S-3, beginning on page S-10.

In the summer of 2006, ADOT, with FHWA concurrence, identified the W55 Alternative as the preliminary preferred alternative in the Western Section. The public announcement in 2006 of the W55 Alternative as the preliminary preferred alternative prior to issuance of the DEIS was in response to increasing requests by officials of affected municipalities and land developers to allow better land planning in the rapidly developing Western Section. The announcement was grounded in the following context:

- Identification of the preliminary preferred alternative applied only to the Western Section of the proposed action corridor.
- Identification of the W55 Alternative as the preliminary preferred alternative in the Western Section was independent of a similar decision to be made regarding a Preferred Alternative in the Eastern Section.
- Because of outstanding issues at the time (2006) regarding Community coordination and the South Mountains, ADOT and FHWA elected to postpone a similar identification of a preliminary preferred alternative in the Eastern Section to continue Community coordination efforts.

- ADOT and FHWA have sought permission to develop alternatives on Community land. Coordination among ADOT, FHWA, and the Community regarding permission has occurred since project inception; however, despite those efforts, ADOT and FHWA have determined that an alternative alignment on Community land is not feasible. (Issues relevant to Community coordination are presented in Chapter 2, Gila River Indian Community Coordination.)

- Identification of the W55 Alternative as the preliminary preferred alternative in the Western Section of the corridor would not preclude the No-Action Alternative from being the Selected Alternative later in the EIS process.

- Identification of the W55 Alternative as the preliminary preferred alternative would not represent a final determination by ADOT and FHWA.

In identifying the preliminary preferred alternative, ADOT concluded the W55 Alternative would best balance fiscal responsibility, regional mobility needs, community sensitivity, and additional considerations such as consistency with long-range planning goals, economic and environmental impacts, and public and agency input. The SMCAT, formed specifically to evaluate the proposed action, was empowered to consider many of the same parameters as ADOT examined and, in doing so, to recommend a preliminary preferred alternative to ADOT for its consideration in its decision making. As presented in Chapter 6, Comments and Coordination, the SMCAT evaluation resulted in its recommending the W101 Alternative. In doing so, the SMCAT emphasized the importance of addressing long-term regional mobility issues, but also expressed concern regarding possible impacts on community character and cohesion. ADOT shared SMCAT concerns about both long-term regional mobility and community sensitivity. These concerns, when combined with ADOT’s concern for potential reduction in community services, in
For any of the action alternatives in the Western Section, the Interstate 10/Interstate 17 system traffic interchange would function as a “bottleneck,” causing traffic to back up to the west into the Study Area. The Highway Capacity Manual (Transportation Research Board 2000), which provides criteria for determining levels of service (LOS), states that LOS E or F occurs when more than approximately 2,100 vehicles per hour per lane are present on a freeway. 

*level of service
Note: Segments without a color operate at LOS D or better during the morning or evening commute.
South Mountain Freeway (Loop 202) DEIS and Section 4(f) Evaluation

Chapter 3 - Alternatives

Figure 3-41 Comparative Analysis, Action Alternatives, Western Section

A comprehensive, multidisciplinary approach to identifying a Preferred Alternative in the Western Section led the Arizona Department of Transportation and the Federal Highway Administration to a determination that balanced overall transportation needs; consistency with regional and long-range planning goals; environmental, economic, and societal impacts; operational differences; estimated costs; and regional support and public inputs.

1. Note: Improvements to Interstate 10 would be implemented under all Western Section action alternatives to ensure safe and adequate facility operation. For the W101 Alternative only, appropriate improvements would also be made to State Route 105.

Tolleson in particular, ultimately contributed to ADOT’s 2006 identification of the W55 Alternative—and not the W101 Alternative—as the preliminary preferred alternative. ADOT’s determination was reached after:

- consideration of overall transportation needs in the region as identified in the RTP as adopted by Maricopa County voters
- consideration of consistency with clearly established long-range regional planning goals
- comparison of environmental and societal impacts expected from each of the alternatives and assessment of the ability to mitigate impacts
- a comparative examination of operational performance among the three action alternatives in the Western Section
- estimation of project costs in the context of fiscal responsibility to overall regional transportation infrastructure costs
- consideration of more than 4 years of public and agency input, including comments received at more than 200 formal and informal information exchanges with the public (through public meetings, the project Web site, and project telephone log, as well as recognition of resolutions passed by local communities and the SMCAT recommendation)

In 2009, MAG suggested that a portion of the W55 Alternative could be shifted west onto 59th Avenue to take advantage of the existing R/W and reduce cost and business displacements. This shifted alignment (called the W59 Alternative) would connect to I-10 (Papago Freeway) at an existing service traffic interchange. After further analysis was conducted related to alignment, traffic operations, construction impacts, and environmental considerations, the following advantages and disadvantages were identified:

- would enable better I-10 traffic performance than would be achievable with the W55 Alternative
- would offer certain design advantages over the W55 Alternative
- would be preferred from a security perspective because it would be farther from the petroleum storage facilities at 51st Avenue and Van Buren Street
- would not reconstruct the 51st Avenue Bridge at I-10
- would require the relocation of fewer businesses
- would require the relocation of utilities along 59th Avenue
- would cause increased disruption of traffic during construction along 59th Avenue
- would eliminate direct access from I-10 to 59th Avenue and vice versa (indirect access would be provided by a system of access roads connecting to 51st and 67th avenues)
- would require the relocation of more single-family residences and two apartment complexes

Believing that the advantages outweighed the disadvantages, ADOT and FHWA identified the W59 Alternative as the preliminary preferred alternative in the Western Section. The process and factors leading to identification of the W59 Alternative as the preliminary preferred alternative in the Western Section mirror those considered by ADOT and FHWA in 2006 to identify the W55 Alternative as the preliminary preferred alternative.

In preparing the DEIS for the proposed action, ADOT and FHWA identified the W59 Alternative as the Preferred Alternative in the Western Section and reconfirmed the following:

- Identification of the W59 Alternative as the Preferred Alternative in the Western Section does not preclude the No-Action Alternative from being the Selected Alternative later in the EIS process.
- The issues and factors leading ADOT and FHWA to identify the W59 Alternative as the Preferred Alternative remain applicable and well-founded. (However, identification of the Preferred Alternative in the DEIS does not represent a final determination by ADOT and FHWA; identification of a Preferred Alternative could change.)

In undertaking the process leading to this identification, ADOT and FHWA compared performance between the W59, W71, and W101 Alternatives. This process is described below.

When comparing action alternatives in the Western Section, the W71 Alternative was considered the least desirable of the three action alternatives because:

- The duration and extent of congested conditions on I-10 would be the least desirable of the alternatives considered.
- Residential impacts and relocations would be high (up to 825 properties affected).
- Regional and public support is lacking.
- The presence of an alignment is not consistent with local land use plans dating back to the mid-1980s.

ADOT continued the evaluation of the Western Section action alternatives by conducting a comparative analysis of the W59 and W101 Alternatives, as summarized below.

Overall Transportation Needs

- The W59 Alternative would better link the southern areas of the region with the central metropolitan area and would provide an alternative route to I-10 for regional connectivity.
- The W59 Alternative would be more consistent with local and regional transportation plans, including the RTP.
- Northbound and southbound motorists using the W101 Alternative would have a direct connection to SR 101L (Agua Fria Freeway) and would not have to travel on I-10 (Papago Freeway). This would complete a true loop around the Phoenix metropolitan area.
- The W101 Alternative would need additional widening improvements to SR 101L (Agua Fria Freeway).
- The W59 Alternative would need additional widening improvements to I-10 (Papago Freeway).
Consistency with Regional and Long-range Planning Goals

- The W59 Alternative would result in less land being converted to freeway use, thereby optimizing opportunities for planned development.
- Since the mid-1980s, City of Phoenix land use planning has progressed in recognition of the planned location of the proposed freeway near the W59 Alternative. Related land use planning for the Phoenix Villages of Estrella and Laveen has been consistent with the City’s long-range land use planning.
- The location of the Salt River crossing of the W59 Alternative would be consistent with the Rio Salado Oeste joint use project planned by the City of Phoenix, USACE, and FCDMC.
- The W59 Alternative would avoid impacts on the planned expansion of the City of Tolleson wastewater treatment facility.

Environmental and Societal Impacts

- The W59 Alternative would result in fewer residential displacements.
- The W59 Alternative would have a nominal effect on the local tax base in Phoenix. It would result in less impact on the local tax bases in Tolleson and Avondale.
- Conversely, the W101 Alternative would have a severe impact on the City of Tolleson’s tax base and would lead to a reduction in City-provided services.
- R/W for the W101 Alternative would eliminate a substantial portion of the remaining developable land in Tolleson. Tolleson is landlocked by Phoenix and Avondale, with no opportunity for future expansion of its city limits.

Operational Differences

- The W59 Alternative would provide better traffic conditions along I-10 (Papago Freeway) west of 59th Avenue, with less congestion expected on I-10 during both the morning and evening commutes compared with the other action alternatives.
- The W101 Alternative would provide a direct connection to SR 101L (Agua Fria Freeway), thus completing the loop system without any overlap on I-10.
- The W59 Alternative would provide more direct access to downtown Phoenix.
- The W101 Alternative would provide better access to destinations west and north of downtown Phoenix.
- The W59 Alternative would optimize the long-term system of freeways planned in the southwestern portion of metropolitan Phoenix. However, these benefits would not be realized until SR 30 and SR 303L, south of I-10, are completed.
- The W59 Alternative would avoid the skewed arterial street interchange configurations that would be needed for the W101 Alternative to connect with the planned SR 30, ARS, and several arterial streets.

Estimated Costs

- The total cost of the W59 Alternative would be $490 million to $640 million less than the W101 Alternative (see the section, Planning-level Cost Estimates, beginning on page 3-59).

Regional Support and Public Input

- Resolutions passed by the City/Town Councils of Avondale, Buckeye, Gila Bend, Goodyear, Litchfield Park, Phoenix, and Tolleson supported an alternative near 55th Avenue (now closely represented by the W59 Alternative) and opposed the W101 Alternative.
- Public input was split in support of either the W55 (now closely represented by the W59 Alternative) or W101 Alternative. The SMCAT supported the W101 Alternative, but expressed concern about its impacts on the communities surrounding the proposed freeway.

After considering the above points, ADOT, with concurrence from FHWA, identified the W59 Alternative as its Preferred Alternative in the Western Section.

Identification of a Preferred Alternative in the Eastern Section (E1 Alternative)

The E1 Alternative is the only action alternative developed for the Eastern Section. ADOT and FHWA sought permission to study alternatives in detail on Community land, but the Community decided such alternatives would not be in the Community’s best interest (see Chapter 2, Gila River Indian Community Coordination). Therefore, ADOT, with concurrence from FHWA, identified the E1 Alternative as its Preferred Alternative in the Eastern Section. In reaching its determination, ADOT sought to balance its responsibilities to address regional mobility needs while being fiscally responsible and sensitive to local communities.
CONCLUSIONS

Upon confirming the purpose and need for the proposed action, a multidisciplinary process was undertaken to identify a range of reasonable alternatives to be studied in detail in the DEIS. The process involved identifying, comparatively screening, and eliminating alternatives based on:

➤ input from the public
➤ a comparison of modal choices
➤ a multidisciplinary set of criteria evenly applied
➤ the historical context of the proposed action
➤ projected conditions with and without the alternatives being considered

As a result of the alternatives development and screening process, the following conclusions were reached:

➤ The geographic limits of the proposed action serve as logical termini, do not constrict meaningful consideration of other reasonably foreseeable alternatives, permit study of alternatives of a sufficient length, and allow for independent utility of the proposed action.

➤ The three identified action alternatives in the Western Section (W59, W71, and W101), one action alternative in the Eastern Section (E1), and the No-Action Alternative represent a range of reasonable alternatives that were the subject of detailed study in the DEIS.

The design concepts of each action alternative, as presented in this chapter, were developed to a level to facilitate meaningful comparison of operational performance and assessment of impacts.

If new alternatives are presented for ADOT/FHWA consideration prior to the issuance of a ROD, the agencies will determine whether those alternatives are reasonable and should be considered in the EIS process.

ADOT and FHWA have identified the W59 Alternative as the Preferred Alternative in the Western Section and the E1 Alternative as the Preferred Alternative in the Eastern Section. The identification—while not a final determination, and one that can be changed—was based on the data and conclusions presented throughout the DEIS. The identification of the W59 Alternative and E1 Alternative as the Preferred Alternatives, in summary, rests on a balanced consideration of overall transportation needs; consistency with regional and long-range planning goals; environmental, economic, and societal impacts; operational differences; estimated costs; and regional support and public inputs.