NOTES:

1. Gasketing shall be provided on all doors and openings to provide a weather type seal that is consistent with its 3R rating.

2. Use helical welding method for all external and internal continuous welds. Welds shall be free of cracks, blow holes and other irregularities. Make inside and outside the insides and outsides edges of cabinet shall be free of burrs and provide a smooth, uniform and natural aluminum finish.

3. Provide double flanged door openings on all four (4) sides to increase strength around the openings and to provide a better seal.

4. Hinges shall be stainless steel and configured so they are vandal resistant.

5. Use an approved silicon sealer RTV type grey clear to seal between cabinet and foundation or other openings.

6. If noted on plans the police door and compartment can be omitted, as per T.S. 6 series applications.