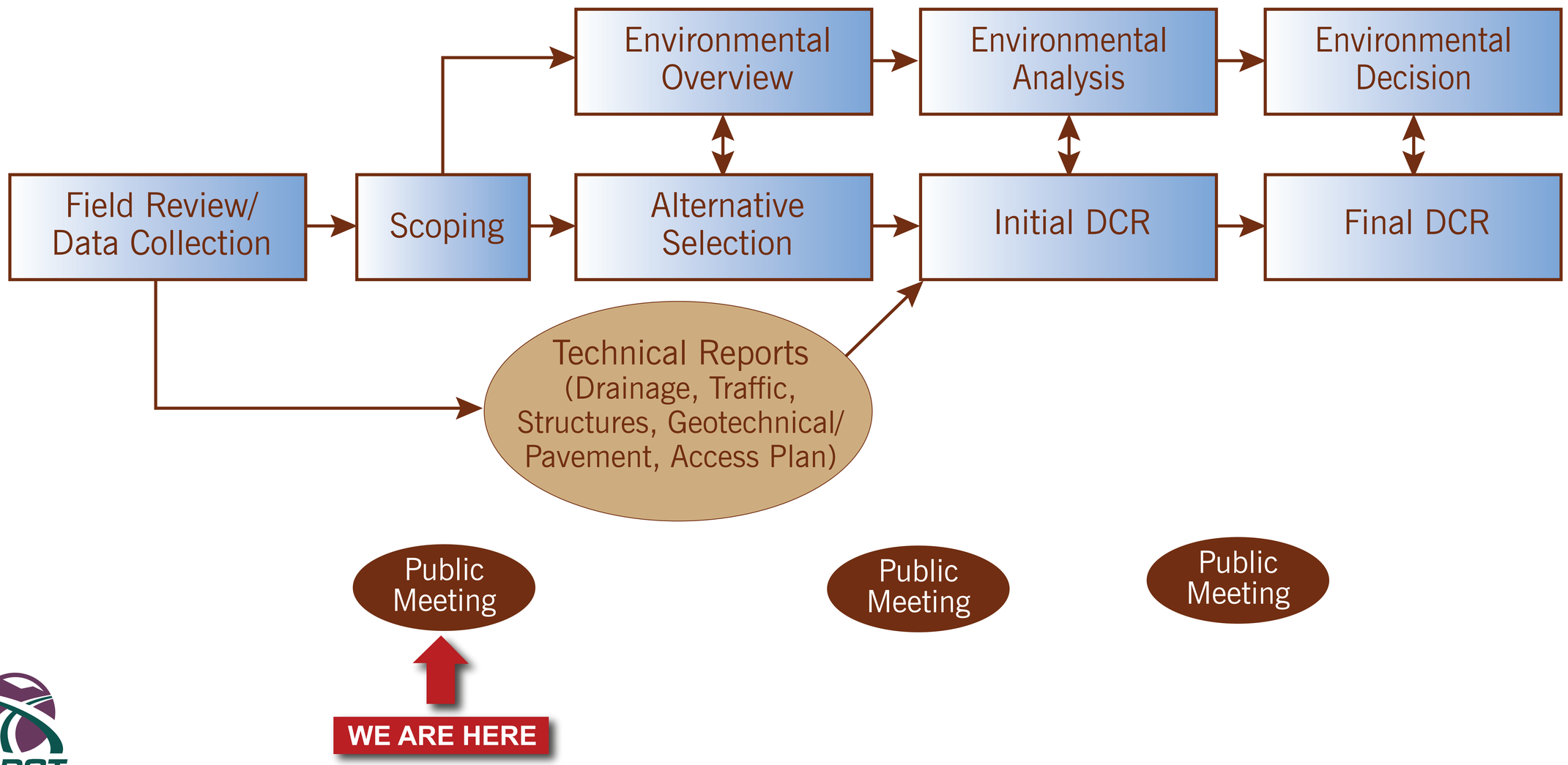Development Process